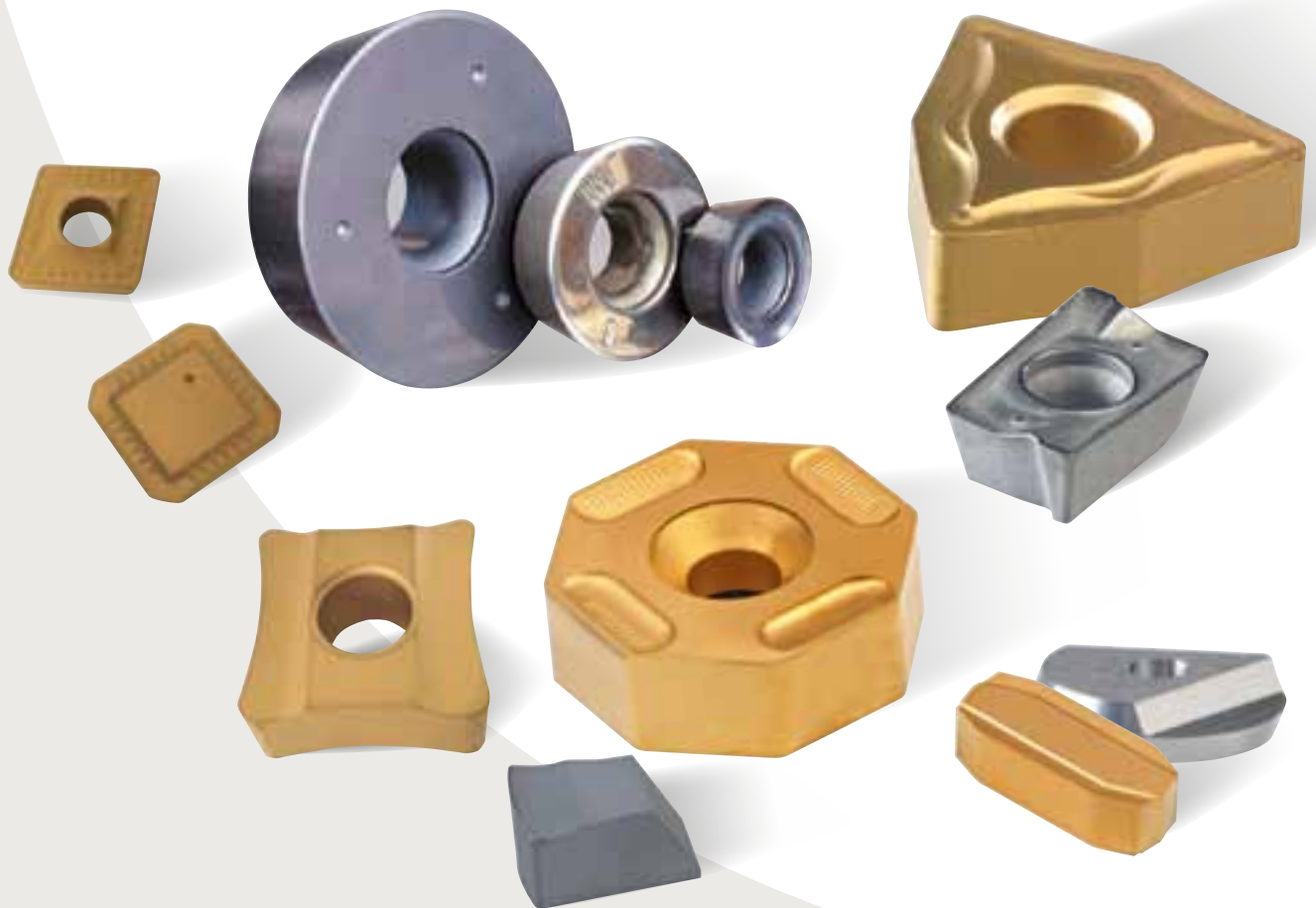




Solutions sur mesure pour votre usinage
Machining solutions especially for you

PLAQUETTES CARBURE



Nuances de coupe carbure


Cutting carbide grades

TF131/0

NF ISO 513

TOURNAGE / TURNING

FRAISAGE / MILLING

|  | ISO | TOURNAGE / TURNING | | FRAISAGE / MILLING | |
|--|-----|--------------------------------------|---|--------------------------------------|---|
| | | Nuances de bases Principal grades | Nuances complémentaires Supplementary grades | Nuances de bases Principal grades | Nuances complémentaires Supplementary grades |
| <p>Acier : Tous les types d'aciers et aciers moulés exceptés les aciers inoxydables à structures austénitiques.</p> <p>Ténacité Résistance à l'usure Toughness Wear resistance</p> | P | 1 | CX1525, CX2525, CX3525, CNX3525 | CX20, DX, CS6 | MG105, MG125, CNX825, MX250M, CNX925 |
| | | 5 | | | |
| | | 10 | | | |
| | | 15 | | | |
| | | 20 | | | |
| | | 25 | | | |
| <p>Acier inoxydable : Acier inoxydable austénitique et austénitique / ferritique et acier moulé.</p> <p>Ténacité Résistance à l'usure Toughness Wear resistance</p> | M | 10 | CFX1525, CX1525, CX2525, CX3525, CNX3525 | CH1, CS6 | MG78, MG108, MG128, CNX828, CNX928 |
| | | 15 | | | |
| | | 20 | | | |
| | | 25 | | | |
| | | 30 | | | |
| | | 35 | | | |
| <p>Fontes : fonte grise à graphite sphéroïdale fonte malléable.</p> <p>Ténacité Résistance à l'usure Toughness Wear resistance</p> | K | 1 | MG75, CFX1525, CX1525, CX3525 | CH01, CH1 | MG105, MG125, CH01, CH1, MX250M |
| | | 5 | | | |
| | | 10 | | | |
| | | 15 | | | |
| | | 20 | | | |
| | | 25 | | | |
| <p>Métaux non ferreux : Aluminium et autre métaux non ferreux, matière non métalliques.</p> <p>Ténacité Résistance à l'usure Toughness Wear resistance</p> | N | 1 | CH01, CH1 | CH01D | CH01T, CH01, CH1, CH01D |
| | | 5 | | | |
| | | 10 | | | |
| | | 15 | | | |
| | | 20 | | | |
| | | 25 | | | |
| <p>Superaliages et titane : Alliage réfractaires bases nickel et cobalt, titane et alliage de titane.</p> <p>Ténacité Résistance à l'usure Toughness Wear resistance</p> | S | 1 | MG58, MG78, MG108, CFX1525, CX3525, CNX3525 | CH01, CH1 | MG78, MG108, MG128, CNX828, CH01, CH1 |
| | | 5 | | | |
| | | 10 | | | |
| | | 15 | | | |
| | | 20 | | | |
| | | 25 | | | |
| <p>Matériaux durs : Acier trempé, fonte de dureté élevée, moulage en coquille.</p> <p>Ténacité Résistance à l'usure Toughness Wear resistance</p> | H | 1 | CH01, CFX1525 | CX20 | MG10X, MG12X, CH01 |
| | | 5 | | | |
| | | 10 | | | |
| | | 15 | | | |
| | | 20 | | | |
| | | 25 | | | |
| 30 | | | | | |

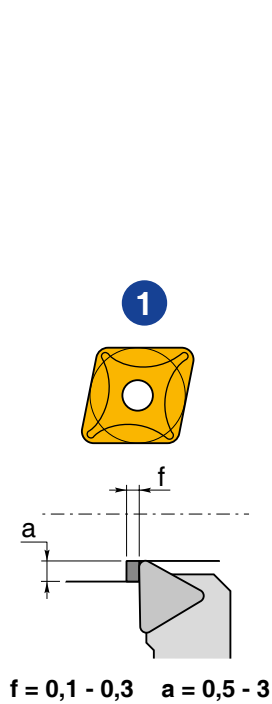
Nuances non revêtues : DX, CX20, CS6, CH1, CH01

Nuances revêtues CVD : CX1525, CX2525, CX3525, CNX3525, CFX1525, MX250M

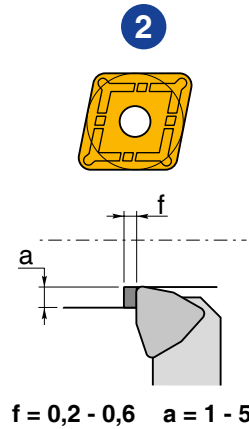
Nuances revêtues PVD : MG75, MG105, MG125, CNX825, CNX925, MG58, MG78, MG108, MG128, CNX828, CNX928, CH01T, MG10X, MG12X

Nuance revêtue diamant : CH01D

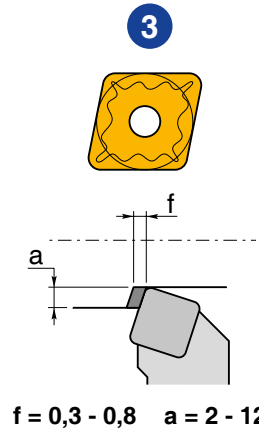
carbex® SÉLECTION



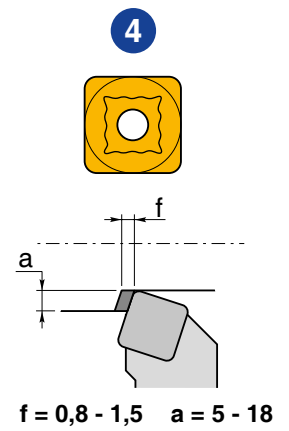
Finition
Finishing



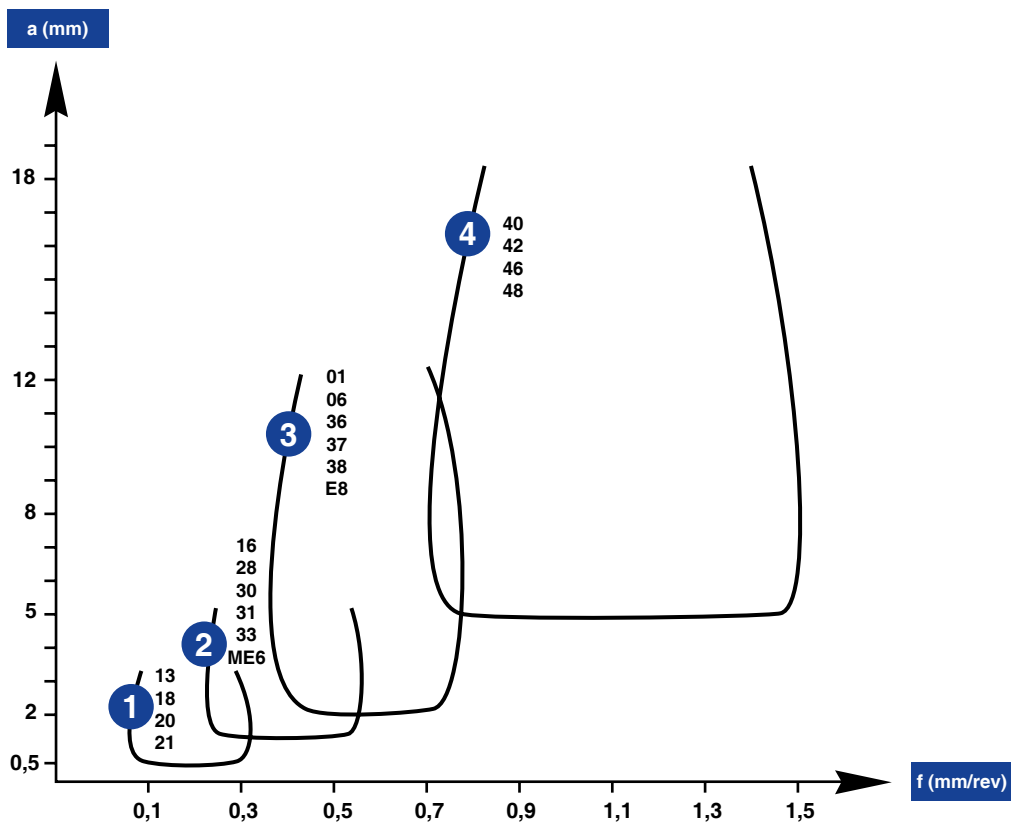
Semi-finition. Ébauche légère
Semi finishing. Roughing light



Ébauche
Roughing



Grosse ébauche
Heavy Roughing



| | | | |
|---|---|---|---|
| | | | |
| H | O | P | S |
| | | | |
| T | C | D | E |
| | | | |
| M | V | W | L |
| | | | |
| A | B | K | R |

Forme
Shape

| | | |
|---|---|-----------|
| | W | C |
| R | T | J |
| F | Q | X Spécial |
| A | U | |
| M | B | |
| G | H | |

Brise-copeaux et fixation
Chip breaker and fastening

S

E

K


N

12

03

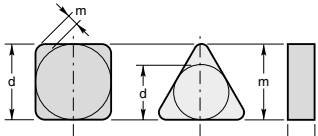
Déouille normale
Clearance
Angle

| | |
|---|-----|
| A | 3° |
| B | 5° |
| C | 7° |
| D | 15° |
| E | 20° |
| F | 25° |
| G | 30° |
| N | 0° |
| P | 11° |

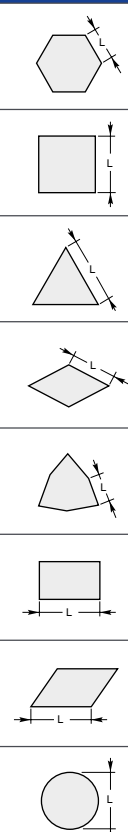


Classe de tolérance
Tolerances

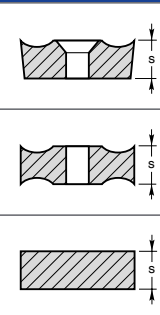
| | d | m | s |
|---|-------------------------|---------|---------|
| A | ± 0.025 | ± 0.005 | ± 0.025 |
| F | ± 0.013 | | |
| C | ± 0.025 | ± 0.013 | |
| H | ± 0.013 | | |
| E | ± 0.025 | ± 0.025 | ± 0.130 |
| G | | ± 0.025 | |
| J | ± 0.050 à ± 0.015 | ± 0.005 | ± 0.025 |
| K | | ± 0.013 | |
| L | | ± 0.025 | |
| M | ± 0.080 à ± 0.250 | ± 0.080 | ± 0.130 |
| N | | ± 0.200 | ± 0.025 |
| U | ± 0.080 à ± 0.250 | ± 0.130 | ± 0.130 |
| | | ± 0.380 | |



Longueur d'arête principale
Edge length



Epaisseur
Thickness



| | |
|---|--|
| F | |
| E | |
| T | |
| S | |

Exécution de l'arête de coupe
Cutting edge shape

- Brise-copeau **CARBEX®**
- **CARBEX®** Chipbreaker

- Identification spécifique du fabricant
- Identification specific to manufacturer

AF/04

E

N

42

**CX
3615**

Arête de planage
Finishing Edge

| | |
|------------|-------------|
| X r | $\alpha' 0$ |
| A: 45° | A: 3° |
| D: 60° | B: 5° |
| E: 75° | C: 7° |
| F: 85° | D: 15° |
| P: 90° | E: 20° |
| Z: Spécial | F: 25° |
| | G: 90° |
| | N: 0° |
| | P: 11° |
| | Z: Spécial |

Forme de la pointe
Nose radius

| | |
|----|-----|
| 02 | 0.2 |
| 04 | 0.4 |
| 08 | 0.8 |
| 12 | 1.2 |
| 16 | 1.6 |
| 20 | 2.0 |
| 24 | 2.4 |
| 32 | 3.2 |

Direction de coupe
Cutting direction

R

L

N








- Nuance **CARBEX®**
- **CARBEX®** Grade

- Identification spécifique du fabricant
- Identification specific to manufacturer

Applications Nuances Carbure - Carbide Grades

| | | Tournage Turning | | | Fraisage Milling | | |
|-----------------------------------|--|---|--|---|--|--|-----------|
| | | Nuance Grade | Matière Material | Condition | Nuance Grade | Matière Material | Condition |
| Nuances revêtues Grades coated | CX 1525 (P05 - P30) (M10 - M25) | acier - inox steel - stainless steel | finition - ébauche légère finishing - light roughing | MX250M (P10 - P35) (M10 - M30) (K10 - K20) | acier - inox - fonte steel - stainless steel cast iron | finition - ébauche finishing - roughing | |
| | CX 2525 (P15 - P35) (M15 - M25) (K05 - K25) | acier - inox - fonte steel - stainless steel cast iron | semi finition - ébauche semi finishing - roughing | CNX725 (P10 - P35) (M10 - M30) | acier - inox steel - stainless steel | finition - ébauche finishing - roughing | |
| | CX 3525 (P20 - P40) (M20 - M30) | acier - inox steel - stainless steel | ébauche - grosse ébauche roughing - heavy roughing | CNX825 (P10 - P30) (M10 - M30) | acier - inox steel - stainless steel | finition - ébauche finishing - roughing | |
| | CNX3525 (P30 - P50) (M25 - M40) | acier - inox steel - stainless steel | ébauche - grosse ébauche avec chocs heavy interrupted cut | CNX430 (P35 - P50) (M20 - M40) | acier - inox - superalliages steel - stainless steel - superalloys | ébauche roughing | |
| | CFX1525 (M15 - M30) (K01 - K20) | inox - fonte - superalliages stainless steel - cast iron - superalloys | finition - ébauche finishing - roughing | | | | |
| | | | | | | | |












| | | | | | | |
|---|-----------------------------------|---|---|-----------------------------------|---|--|
| Nuances non revêtues Grades uncoated | CS10 (P05 - P20) | acier steel | finition - ébauche légère finishing - light roughing | CS10 (P05 - P20) | acier steel | finition - ébauche légère finishing - light roughing |
| | DX (P20 - P35) | acier steel | ébauche moyenneDX roughing medium | (P15 - P35) (M20 - M30) | acier - inox steel - stainless steel | semi finition - ébauche semi finishing - roughing |
| | CS6 (P30 - P50) (M30 - M40) | acier - inox steel - stainless steel | ébauche - grosse ébauche avec chocs heavy interrupted cut | CS6 (P35 - P50) (M30 - M40) | acier - inox steel - stainless steel | ébauche - grosse ébauche avec chocs roughing - heavy roughing with shocks |
| | CH01 (K01 - K15) | fonte - titane - aluminium cast iron - titanium - aluminium | finition - ébauche moyenne finishing - roughing medium | CH01 (K01 - K10) | fonte - titane - aluminium cast iron - titanium - aluminium | finition - ébauche moyenne finishing - roughing medium |
| | CH1 (M20 - M30) (K10 - K25) | inox - fonte stainless steel - cast iron | ébauche roughing | CH1 (M15 - M25) (K05 - K20) | inox - fonte stainless steel - cast iron | semi finition - ébauche semi finishing - roughing |

| RÉFÉRENCE | REJETUES / COATED | | | | | | | | | | NON REJETUES UNCOATED | | | | | | | | |
|--|---------------------|-------------|-------------|--------|--------|--------|--------|---------|---------|---------|-----------------------|--------|--------|--------|----|-----|------|-------|--------|
| | CNX 725 PVD | CNX 825 PVD | CNX 925 PVD | Tarifs | CX1525 | CX2525 | CX3625 | CPX1525 | TX1025M | TX2025M | CNX35025 | CNX430 | MX250M | Tarifs | DX | CS6 | MG10 | CHI | Tarifs |
|  | ADMT 15 03 08 | | | | 7,95 | | | | | | | | | 7,01 | | | | | 5,82 |
| | ADKT 15 03 PDER | | | | 8,79 | | | | | | | | | 8,28 | | | | | 6,89 |
| | ADKT 15 05 PD ER | | | | 16,56 | | | | | | | | | 13,51 | | | | | 12,54 |
|  | ADMW 15 03 08 | | | | 7,95 | | | | | | | | 7,01 | | | | | 5,82 | |
| | ADGW 15 03 08 T | | | | 11,96 | | | | | | | | | 10,59 | | | | | 8,84 |
|  | APHT 10 03 PD FR-AL | | | | 16,83 | | | | | | | | | | | | | | 12,96 |
| | APHT 16 04 PD FR-AL | | | | 21,13 | | | | | | | | | | | | | | 16,27 |
| | APKT 10 03 PD ER | | | | 13,53 | | | | | | | | | | | | | | 9,09 |
| | APKT 16 04 PD ER | | | | 17,33 | | | | | | | | | 15,97 | | | | | 13,00 |
|  | APFT 16 04 PDER | | | | 17,10 | | | | | | | | | 15,72 | | | | | 12,58 |
| | APMT 16 04 PDER | | | | 11,62 | | | | | | | | | 10,05 | | | | | 8,64 |
|  | APMT 20 04 08 | | | | 12,81 | | | | | | | | 10,60 | | | | | 9,26 | |
|  | APMW 20 04 08 | | | | 12,30 | | | | | | | | | 9,84 | | | | | 8,88 |
| | APGW 20 04 08 T | | | | 17,28 | | | | | | | | | 14,29 | | | | | 12,49 |
|  | CCMT 06 02 02 | | | | | | | | | | | | | 6,99 | | | | | 5,74 |
| | CCMT 06 02 04 | | | | | | | | | | | | | 6,99 | | | | | 5,74 |
| | CCMT 08 03 04 | | | | | | | | | | | | | 6,80 | | | | | 5,20 |
| | CCMT 09 T3 04 | | | | | | | | | | | | | 8,37 | | | | | 6,63 |
| | CCMT 09 T3 08 | | | | | | | | | | | | | 8,37 | | | | | 6,63 |
| | CCMT 12 04 08 | | | | | | | | | | | | | 11,76 | | | | | 9,32 |
| | CCMW 06 02 02 | | | | | | | | | | | | | 7,23 | | | | | 5,74 |
| | CCMW 06 02 04 | | | | | | | | | | | | | 7,23 | | | | | 5,74 |
| | CCMW 09 T3 04 | | | | | | | | | | | | | 8,37 | | | | | 6,63 |
| | CCMW 09 T3 08 | | | | | | | | | | | | | 8,37 | | | | | 6,63 |
| | CCMW 12 04 08 | | | | | | | | | | | | | 11,76 | | | | | 9,32 |
| | CNE 19 14 06 (434) | | | | S/D | | | | | | | | S/D | | | | | S/D | |
| | CNMA 12 04 04 | | | | | | | | | | | | | 10,80 | | | | | 8,51 |
| | CNMA 12 04 08 | | | | | | | | | | | | | 10,80 | | | | | 8,51 |
| | CNMA 12 04 12 | | | | | | | | | | | | | 10,80 | | | | | 8,51 |
| | CNMA 16 06 08 | | | | | | | | | | | | | 17,09 | | | | | 13,51 |
| | CNMA 16 06 12 | | | | | | | | | | | | | 17,09 | | | | | 13,51 |
| | CNMA 16 06 16 | | | | | | | | | | | | | 17,09 | | | | | 13,51 |
| | CNMA 19 06 08 | | | | | | | | | | | | | 25,23 | | | | | 20,01 |
| | CNMA 19 06 12 | | | | | | | | | | | | | 25,23 | | | | | 20,01 |
| | CNMA 19 06 16 | | | | | | | | | | | | | 25,23 | | | | | 20,01 |
| CNMA 19 06 24 | | | | | | | | | | | | | 25,23 | | | | | 20,01 | |












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■ Plaquettes Amovibles

Indexable Inserts

| RÉFÉRENCE | | REJETUES / COATED | | | | | | | | | | | | NON REJETUES UNCOATED | | | | | |
|---|-------------------|-------------------|-------------|-------------|--------|---------|---------|---------|----------|----------|----------|-----------|---------|-----------------------|--------|----|-------|-------|-------|
| | | CNX 725 PVD | CNX 825 PVD | CNX 925 PVD | Tarifs | CX 1525 | CX 2525 | CX 3625 | CPX 1525 | TX 1025M | TX 2025M | CNX 35025 | CNX 430 | MX 250M | Tarifs | DX | CS6 | MG10 | CHI |
|  | CNMG 12 04 04 | | | | | | | | | | | | | 10,80 | | | | | 8,51 |
| | CNMG 12 04 08 | | | | | | | | | | | | | 10,80 | | | | | 8,51 |
| | CNMG 12 04 12 | | | | | | | | | | | | | 10,80 | | | | | 8,51 |
| | CNMG 19 06 12 | | | | | | | | | | | | | 25,23 | | | | | 20,01 |
| | CNMG 19 06 16 | | | | | | | | | | | | | 25,23 | | | | | 20,01 |
| | CNMG 19 06 24 | | | | | | | | | | | | 25,23 | | | | | 20,01 | |
|  | CNMG 12 04 08 16 | | | | | | | | | | | | 10,80 | | | | | 8,51 | |
|  | CNMG 12 04 04 18 | | | | | | | | | | | | 10,80 | | | | | 8,51 | |
|  | CNMG 12 04 08 E8 | | | | | | | | | | | | 10,80 | | | | | 8,51 | |
| | CNMG 12 04 12 E8 | | | | | | | | | | | | 10,80 | | | | | 8,51 | |
| | CNMG 16 06 12 E8 | | | | | | | | | | | | 17,09 | | | | | 13,51 | |
| | CNMG 19 06 12 ME6 | | | | | | | | | | | | 25,23 | | | | | 20,01 | |
| | CNMG 19 06 16 ME6 | | | | | | | | | | | | 25,23 | | | | | 20,01 | |
|  | CNMG 16 06 12 20 | | | | | | | | | | | | 17,09 | | | | | 13,51 | |
| | CNMG 19 06 08 20 | | | | | | | | | | | | 25,23 | | | | | 20,01 | |
|  | CNMG 12 04 08 28 | | | | | | | | | | | | 10,80 | | | | | 8,51 | |
| | CNMG 12 04 12 28 | | | | | | | | | | | | 10,80 | | | | | 8,51 | |
| | CNMG 16 06 08 28 | | | | | | | | | | | | 17,09 | | | | | 13,51 | |
| | CNMG 16 06 12 28 | | | | | | | | | | | | 17,09 | | | | | 13,51 | |
|  | CNMG 19 06 12 T40 | | | | | | | | | | | | 25,23 | | | | | 20,01 | |
|  | CNMM 12 04 04 | | | | | | | | | | | | 10,80 | | | | | 8,51 | |
| | CNMM 12 04 08 | | | | | | | | | | | | 10,80 | | | | | 8,51 | |
| | CNMM 12 04 12 | | | | | | | | | | | | 10,80 | | | | | 8,51 | |
| | CNMM 19 06 08 | | | | | | | | | | | | 25,23 | | | | | 20,01 | |
| | CNMM 19 06 12 | | | | | | | | | | | | 25,23 | | | | | 20,01 | |
| | CNMM 19 06 16 | | | | | | | | | | | | 25,23 | | | | | 20,01 | |
| | CNMM 19 06 24 | | | | | | | | | | | 25,23 | | | | | 20,01 | | |
|  | CNMM 12 04 08 06 | | | | | | | | | | | | 10,80 | | | | | 8,51 | |
| | CNMM 12 04 12 06 | | | | | | | | | | | | 10,80 | | | | | 8,51 | |
| | CNMM 19 06 16 06 | | | | | | | | | | | | 25,23 | | | | | 20,01 | |
| | CNMM 25 09 24 | | | | | | | | | | | | 56,91 | | | | | | |
|  | CNMM 12 04 08 38 | | | | | | | | | | | | 10,80 | | | | | 8,51 | |
| | CNMM 12 04 12 38 | | | | | | | | | | | | 10,80 | | | | | 8,51 | |
| | CNMM 19 06 16 42 | | | | | | | | | | | | 25,23 | | | | | 20,01 | |
|  | CNMX 19 07 40 ED | | | | | | | | | | | | 26,14 | | | | | | |
| | CNMX 19 07 40 FO | | | | | | | | | | | | 26,14 | | | | | | |

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| RÉFÉRENCE | REVETUES / COATED | | | | | | | | | | NON REVETUES UNCOATED | | | | | | | | |
|---|-------------------|-------------|-------------|--------|--------|--------|--------|---------|---------|---------|-----------------------|--------|--------|--------|----|-----|------|-----|--------|
| | CNX 725 PVD | CNX 825 PVD | CNX 925 PVD | Tarifs | CX1525 | CX2525 | CX3625 | CFX1525 | TX1025M | TX2025M | CNX35025 | CNX430 | MX250M | Tarifs | DX | CS6 | MG10 | CH1 | Tarifs |
|  | DCMT 07 02 04 | | | | | | | | | | | | | 7,29 | | | | | 5,72 |
| | DCMT 11 T3 04 | | | | | | | | | | | | | 9,78 | | | | | 7,71 |
| | DCMT 11 T3 08 28 | | | | | | | | | | | | | 9,78 | | | | | 7,71 |
| | DCMT 15 04 08 | | | | | | | | | | | | | 13,15 | | | | | 10,76 |
|  | DCMW 07 02 04 | | | | | | | | | | | | | 6,99 | | | | | 5,62 |
| | DCMW 11 T3 04 | | | | | | | | | | | | | 9,39 | | | | | 7,55 |
| | DCMW 11 T3 08 | | | | | | | | | | | | | 9,39 | | | | | 7,55 |
| | DCMW 15 04 08 | | | | | | | | | | | | | 13,15 | | | | | 10,76 |
|  | DNMA 15 06 04 | | | | | | | | | | | | | 15,35 | | | | | 11,63 |
| | DNMA 15 06 08 | | | | | | | | | | | | | 15,35 | | | | | 11,63 |
| | DNMA 15 06 12 | | | | | | | | | | | | | 15,35 | | | | | 11,63 |
| | DNMA 15 06 16 | | | | | | | | | | | | | 15,35 | | | | | 11,63 |
|  | DNMG 15 06 04 | | | | | | | | | | | | | 15,35 | | | | | 11,63 |
| | DNMG 15 06 08 | | | | | | | | | | | | | 15,35 | | | | | 11,63 |
| | DNMG 15 06 12 | | | | | | | | | | | | | 15,35 | | | | | 11,63 |
| | DNMG 15 06 16 | | | | | | | | | | | | | 15,35 | | | | | 11,63 |
|  | DNMG 15 04 08 16 | | | | | | | | | | | | | 13,69 | | | | | 10,73 |
| | DNMG 15 06 08 16 | | | | | | | | | | | | | 15,35 | | | | | 11,63 |
| | DNMG 15 04 12 16 | | | | | | | | | | | | | 13,69 | | | | | 10,73 |
| | DNMG 15 06 12 16 | | | | | | | | | | | | | 15,35 | | | | | 11,63 |
|  Brise copeaux affûtés. Remise, nous consulter | DNMX 15 06 04 R22 | | | | | | | | | | | | | S/D | | | | | S/D |
| | DNMX 15 06 08 R22 | | | | | | | | | | | | | S/D | | | | | S/D |
| | DNMX 15 06 12 R22 | | | | | | | | | | | | | S/D | | | | | S/D |
| | DNMX 15 06 08 L22 | | | | | | | | | | | | | S/D | | | | | S/D |
| | DNMX 15 06 12 L22 | | | | | | | | | | | | | S/D | | | | | S/D |
| | DNMX 15 06 08 R32 | | | | | | | | | | | | | S/D | | | | | S/D |
| | DNMX 15 06 16 R32 | | | | | | | | | | | | | S/D | | | | | S/D |
| | DNMX 15 06 16 L32 | | | | | | | | | | | | | S/D | | | | | S/D |
|  | DNMZ 15 06 04 R21 | | | | | | | | | | | | | S/D | | | | | S/D |
| | DNMZ 15 06 08 R21 | | | | | | | | | | | | | S/D | | | | | S/D |
| | DNMZ 15 06 04 L21 | | | | | | | | | | | | | S/D | | | | | S/D |
|  | ECMX 12 M4 08 L25 | | | | | | | | | | | | | 13,35 | | | | | 11,09 |
| | ECMX 12 M4 12 R25 | | | | | | | | | | | | | 13,35 | | | | | 11,09 |
| | ECMX 12 M4 12 L25 | | | | | | | | | | | | | 13,35 | | | | | 11,09 |
|  | ECMX 16 06 08 R36 | | | | | | | | | | | | | 20,11 | | | | | 17,45 |
| | ECMX 16 06 08 L36 | | | | | | | | | | | | | 20,11 | | | | | 17,45 |
| | ECMX 16 06 12 R36 | | | | | | | | | | | | | 20,11 | | | | | 17,45 |
| | ECMX 16 06 12 L36 | | | | | | | | | | | | | 20,11 | | | | | 17,45 |
|  | ECMT 12 M4 04 30 | | | | | | | | | | | | | 12,37 | | | | | 10,12 |
| | ECMT 12 M4 08 30 | | | | | | | | | | | | | 12,37 | | | | | 10,12 |
| | ECMT 12 M4 12 30 | | | | | | | | | | | | | 12,37 | | | | | 10,12 |
| | ECMT 16 06 08 30 | | | | | | | | | | | | | 19,27 | | | | | 16,58 |
|  | ECMT 16 06 08 | | | | | | | | | | | | | 19,27 | | | | | 16,58 |
| | ECMT 16 06 12 | | | | | | | | | | | | | 19,27 | | | | | 16,58 |

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|----------------------|----------------------|--------------------|-------------|-------------|--------|--------|--------|--------|---------|---------|---------|---------|-----------------------|--------|--------|-------|-----|------|-------|--------|-------|
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| | ECMW 12 M4 04 | | | | | | | | | | | | | | 12,37 | | | | | 10,12 | |
| | ECMW 12 M4 08 | | | | | | | | | | | | | | 12,37 | | | | | 10,12 | |
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| | ECMX 12 M4 08 R25 | | | | | | | | | | | | | | 13,35 | | | | | 11,09 | |
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| | EPMT 08 M3 04 30 | | | | | | | | | | | | | | 6,16 | | | | | 5,00 | |
| | EPMT 08 M3 08 30 | | | | | | | | | | | | | | 6,16 | | | | | 5,00 | |
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| | HPUN 09 04 08 | | | | | | | | | | | | | | S/D | | | | | S/D | |
| | HPMN 07 04 12 | | | | | | | | | | | | | | S/D | | | | | S/D | |
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| | KNMX 19 04 05 L32 | | | | | | | | | | | | | | 14,97 | | | | | 13,45 | |
| Ground Cheapbreakers | KNMX 19 04 10 L32 | | | | | | | | | | | | | 14,97 | | | | | 13,45 | | |
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| | KNUX 16 04 05 L21 | | | | | | | | | | | | | | 11,41 | | | | | 9,12 | |
| | KNUX 16 04 10 R21 | | | | | | | | | | | | | | 11,41 | | | | | 9,12 | |
| | KNUX 16 04 10 L21 | | | | | | | | | | | | | | 11,41 | | | | | 9,12 | |
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| | Ground Cheapbreakers | KNUX 16 04 10 R32 | | | | | | | | | | | | | 11,41 | | | | | 9,12 | |
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| | L 13 X 10 (F7/94) | | | | | | | | | | | | | | S/D | | | | | S/D | |
| | | LNMX 19 19 40 | | | | | | | | | | | | | S/D | | | | | S/D | |
| | | LNGX 17 40 25 | | | | | | | | | | | | | | S/D | | | | | S/D |
| | | LNUX 18 20 20 | | | | | | | | | | | | | | S/D | | | | | S/D |
| | | LNUX 18 20 27 | | | | | | | | | | | | | | S/D | | | | | S/D |
| | LNUX 18 30 20 | | | | | | | | | | | | | | S/D | | | | | S/D | |
| | LNUX 18 30 27 | | | | | | | | | | | | | | S/D | | | | | S/D | |
| | | MBHT 12 04 04 (30) | | | | | | | | | | | | | | 18,47 | | | | | 14,81 |
| | | MBHT 12 04 08 (30) | | | | | | | | | | | | | | 18,47 | | | | | 14,81 |
| | | MCHT 09 T3 04 (30) | | | | | | | | | | | | | | 12,87 | | | | | 10,09 |
| | MBHT 12 04 04 (50) | | | | | | | | | | | | | | 18,47 | | | | | 14,81 | |
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| | MCMT 09 T3 08 (30) | | | | | | | | | | | | | | 8,15 | | | | | 6,67 | |
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






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| RÉFÉRENCE | RETVUES / COATED | | | | | | | | | | | NON RETVUES UNCOATED | | | | | | | |
|----------------------------------|-------------------|-------------|-------------|--------|------------|--------|--------|---------|---------|---------|----------|----------------------|--------|--------|----|-----|------|-----|--------|
| | CNX 725 PVD | CNX 825 PVD | CNX 925 PVD | Tarifs | CX1525 | CX2525 | CX3625 | CFX1525 | TX1025M | TX2025M | CNX35025 | CNX430 | MX250M | Tarifs | DX | CS6 | MG10 | CH1 | Tarifs |
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| | OFHR 07 04 04 29 | | | | 16,78 | | | | | | | | | 15,84 | | | | | 13,63 |
| | ONGX 19 100 16 | | | | S/D | | | | | | | | | S/D | | | | | S/D |
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| | PRD10 REP4 | | | | S/D | | | | | | | | | S/D | | | | | 38,48 |
| | PRD12 REP4 | | | | S/D | | | | | | | | | S/D | | | | | 41,08 |
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| | PRD25 REP4 | | | | S/D | | | | | | | | | S/D | | | | | 69,20 |
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| | PRD40 REP4 | | | | S/D | | | | | | | | | S/D | | | | | 170,13 |
| | PRD50 REP4 | | | | S/D | | | | | | | | | S/D | | | | | S/D |
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| | RCMA 16 06 MO | | | | | | | | | | | | | 17,47 | | | | | 13,10 |
| | RCMA 20 06 MO | | | | | | | | | | | | | 23,21 | | | | | 17,99 |
| | RCMA 25 07 MO | | | | | | | | | | | | | 42,76 | | | | | 33,70 |
| | RCMA 32 09 MO | | | | | | | | | | | | | 77,18 | | | | | 62,13 |
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| | RCMT 16 06 MO 34 | | | | 16,75 | | | | | | | | | 15,19 | | | | | 12,29 |
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| | RCMT 20 06 MO 34 | | | | 21,97 | | | | | | | | | 20,40 | | | | | 16,10 |
| | RCMT 16 06 MO 36 | | | | 16,75 | | | | | | | | | 15,19 | | | | | 12,29 |
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| | RCMW 16 06MO | | | | 16,75 | | | | | | | | | 15,19 | | | | | 12,29 |
| | RCMW 20 06 MO | | | | 21,97 | | | | | | | | | 20,40 | | | | | 16,10 |
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| | RCMX 20 06 00 | | | | | | | | | | | | | 20,50 | | | | | 17,99 |
| | RCMX 22 07 00 | | | | | | | | | | | | | S/D | | | | | S/D |
| | RCMX 25 07 00 T | | | | | | | | | | | | | 38,13 | | | | | 33,70 |
| | RCMX 32 09 MOT | | | | | | | | | | | | | 77,18 | | | | | 62,13 |
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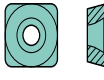
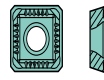
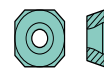
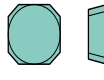
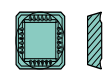
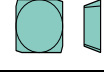


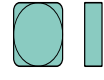

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| | | CNX 725 PVD | CNX 825 PVD | CNX 925 PVD | Tarifs | CX1525 | CX2525 | CX3625 | CFX1525 | TX1025M | TX2025M | CNX35025 | CNX430 | MX250M | Tarifs | DX | CS6 | MG10 | CH1 |
|  | RNGN 12 03 00 | | | | S/D | | | | | | | | | S/D | | | | | S/D |
| | RNGN 12 04 00 | | | | S/D | | | | | | | | | S/D | | | | | S/D |
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| | RNMA 25 09 00 | | | | S/D | | | | | | | | | S/D | | | | | S/D |
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| | RNMA 50 18 00 | | | | S/D | | | | | | | | | S/D | | | | | S/D |
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| (33) tournage turning | SCMT 09 T3 04 33 | | | | 9,17 | | | | | | | | | 8,33 | | | | | 6,67 |
| | SCMT 09 T3 08 33 | | | | 9,17 | | | | | | | | | 8,33 | | | | | 6,67 |
| | SCMT 12 04 08 33 | | | | 12,79 | | | | | | | | | 11,65 | | | | | 9,29 |
| (39) fraisage milling | SCMT 09 T3 04 39 | | | | 9,17 | | | | | | | | | 8,33 | | | | | 6,67 |
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






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| RÉFÉRENCE | | REVETUES / COATED | | | | | | | | | | | NON REVETUES UNCOATED | | | | | | | |
|---|---------------------|-------------------|-------------|-------------|--------|--------|--------|--------|---------|---------|---------|----------|-----------------------|--------|--------|----|-----|-------|-------|--------|
| | | CNX 725 PVD | CNX 825 PVD | CNX 925 PVD | Tarifs | CX1525 | CX2525 | CX3625 | CFX1525 | TX1025M | TX2025M | CNX35025 | CNX430 | MX250M | Tarifs | DX | CS6 | MG10 | CH1 | Tarifs |
|  | SCMW 09 T3 04 | | | | 9,17 | | | | | | | | | | 8,33 | | | | | 6,67 |
| | SCMW 09 T3 08 | | | | 9,17 | | | | | | | | | | 8,33 | | | | | 6,67 |
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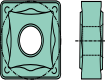
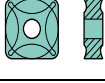
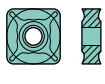
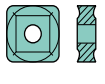
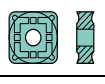
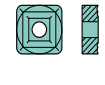
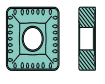
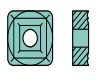
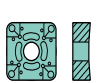
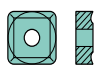
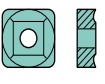
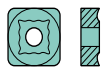
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|---|-------------------|-------------|-------------|--------|---------|---------|---------|----------|----------|----------|-----------|-----------------------|--------|--------|----|-----|------|-------|--------|
| | CNX 725 PVD | CNX 825 PVD | CNX 925 PVD | Tarifs | CX1 525 | CX2 525 | CX3 625 | CFX1 525 | TX1 025M | TX2 025M | CNX3 5025 | CNX430 | MX250M | Tarifs | DX | CS6 | MG10 | CH1 | Tarifs |
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| | SNGX 45 30 30 | | | | S/D | | | | | | | | | S/D | | | | | S/D |
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| | SNMA 19 06 24 | | | | | | | | | | | | | 25,23 | | | | | 20,01 |
| SNMA 25 07 20 | | | | | | | | | | | | | 50,85 | | | | | 37,22 | |
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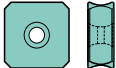
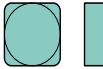


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







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| RÉFÉRENCE | REJETUES / COATED | | | | | | | | | | NON REJETUES UNCOATED | | | | | | | | |
|---|-------------------|-------------|-------------|--------|---------|---------|---------|----------|----------|----------|-----------------------|---------|---------|--------|----|-----|------|-------|--------|
| | CNX 725 PVD | CNX 825 PVD | CNX 925 PVD | Tarifs | CX 1525 | CX 2525 | CX 3625 | CPX 1525 | TX 1025M | TX 2025M | CNX 35025 | CNX 450 | MX 250M | Tarifs | DX | CS6 | MG10 | CHI | Tarifs |
|  | SNMX 12 04 04 R/L | | | | S/D | | | | | | | | | S/D | | | | | S/D |
| | SNMX 12 04 08 R/L | | | | S/D | | | | | | | | | S/D | | | | | S/D |
| | SNMX 12 04 12 R/L | | | | S/D | | | | | | | | | S/D | | | | | S/D |
| | SNMX 19 06 12 R/L | | | | S/D | | | | | | | | | S/D | | | | | S/D |
| | SNMX 19 06 16 R/L | | | | S/D | | | | | | | | | S/D | | | | | S/D |
| | SNMX 19 06 24 R/L | | | | S/D | | | | | | | | | S/D | | | | | S/D |
|  | SNMY 25 10 | | | | | | | | | | | | S/D | | | | | S/D | |
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| | SNUN 09 03 08 | | | | | | | | | | | | | 6,45 | | | | | 4,97 |
| | SNUN 12 03 02 | | | | | | | | | | | | | 7,92 | | | | | 6,38 |
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| | SNUN 12 03 16 | | | | | | | | | | | | | 7,92 | | | | | 6,38 |
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| | SNUN 12 04 16 | | | | | | | | | | | | | 10,01 | | | | | 7,98 |
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| | SNUN 19 04 16 | | | | | | | | | | | | | 18,58 | | | | | 15,65 |
| | SNUN 19 04 24 | | | | | | | | | | | | | 18,58 | | | | | 15,65 |
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| | SNUN 25 06 16 T | | | | | | | | | | | | | 43,68 | | | | | 31,68 |
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| SNUN 25 06 60 T | | | | | | | | | | | | | 43,68 | | | | | 31,68 | |
| SNUN 25 07 20 T | | | | | | | | | | | | | 49,54 | | | | | 35,92 | |
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| | SPGN 12 03 12 | | | | | | | | | | | | | 16,66 | | | | | 13,75 |
| | SPGN 12 03 16 | | | | | | | | | | | | | 16,66 | | | | | 13,75 |
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| | SPGN 15 04 12 | | | | | | | | | | | | | 28,22 | | | | | 24,72 |
| | SPGN 19 04 00 | | | | | | | | | | | | | 37,78 | | | | | 30,39 |
| | SPGN 19 04 12 | | | | | | | | | | | | | 37,78 | | | | | 30,39 |
| SPGN 19 04 16 | | | | | | | | | | | | | 37,78 | | | | | 30,39 | |







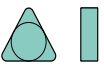

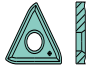
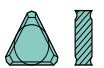
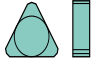


Afin de connaître nos conditions de vente, n'hésitez pas à nous écrire: evamet@evatec-tools.fr

| RÉFÉRENCE | REJETUES / COATED | | | | | | | | | | NON REJETUES UNCOATED | | | | | | | | |
|---|-------------------|-------------|-------------|--------|---------|---------|---------|----------|----------|----------|-----------------------|---------|---------|--------|----|-----|-------|-------|--------|
| | CNX 725 PVD | CNX 825 PVD | CNX 925 PVD | Tarifs | CX 1525 | CX 2525 | CX 3625 | CPX 1525 | TX 1025M | TX 2025M | CNX 35025 | CNX 430 | MX 250M | Tarifs | DX | CS6 | MG10 | CHI | Tarifs |
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| | SPKN 12 03 EDER | | | 11,68 | | | | | | | | | | 11,21 | | | | | 9,49 |
| | SPKN 12 03 EDSL | | | 11,68 | | | | | | | | | | 11,21 | | | | | 9,49 |
| | SPKN 12 03 EDSR | | | 11,68 | | | | | | | | | | 11,21 | | | | | 9,49 |
| | SPKN 12 04 EDSR | | | 14,84 | | | | | | | | | | 14,02 | | | | | 12,11 |
| | SPKN 15 04 EDEL | | | 17,39 | | | | | | | | | | 16,99 | | | | | 14,23 |
| | SPKN 15 04 EDER | | | 17,39 | | | | | | | | | | 16,99 | | | | | 14,23 |
| | SPKN 15 04 EDSL | | | 17,39 | | | | | | | | | | 16,99 | | | | | 14,23 |
| SPKN 15 04 EDSR | | | 17,39 | | | | | | | | | | 16,99 | | | | | 14,23 | |
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| | SPMT 09 03 08 | | | | | | | | | | | | 9,56 | | | | | 8,52 | |
| | SPMT 12 04 08 | | | | | | | | | | | | 13,20 | | | | | 9,67 | |
|  | SPMW 06 03 04 | | | | | | | | | | | | 6,45 | | | | | 5,66 | |
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| | SPUN 19 04 12 | | | | | | | | | | | | 19,69 | | | | | 16,46 | |
| | SPUN 19 04 16 | | | | | | | | | | | | 19,69 | | | | | 16,46 | |
| SPUN 25 06 16 T | | | | | | | | | | | | 42,04 | | | | | 32,32 | | |
|  | SPUX 09 03 R/L | | | S/D | | | | | | | | | S/D | | | | | S/D | |
| | SPUX 12 03 R/L | | | S/D | | | | | | | | | S/D | | | | | S/D | |
| | SPUX 12 04 R/L | | | S/D | | | | | | | | | S/D | | | | | S/D | |
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








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■ Plaquettes Amovibles

Indexable Inserts

| RÉFÉRENCE | | REJETUES / COATED | | | | | | | | | | NON REJETUES UNCOATED | | | | | | | |
|---|--------------------------------------|-------------------|-------------|-------------|--------|--------|--------|--------|---------|---------|---------|-----------------------|--------|--------|--------|----|-----|-------|-------|
| | | CNX 725 PVD | CNX 826 PVD | CNX 925 PVD | Tarifs | CX1525 | CX2525 | CX3625 | CFX1525 | TX1025M | TX2025M | CNX35025 | CNX430 | MX250M | Tarifs | DX | CS6 | MG10 | CH1 |
|  | TCMT 11 02 04 20 | | | | 7,96 | | | | | | | | | 7,33 | | | | | 5,94 |
| turning tournage  | TCMT 16 T3 04 30 | | | | | | | | | | | | | | | | | | 8,14 |
| | TCMT 16 T3 08 28 | | | | | | | | | | | | | | | | | | 8,14 |
| | TCMT 16 T3 12 30 | | | | 11,19 | | | | | | | | | 10,16 | | | | | 8,14 |
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| | TEEN 22 04 PETR | | | | | | | | | | | | | 16,43 | | | | | 13,95 |
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| | TNGX 28 35 20 | | | | S/D | | | | | | | | | | S/D | | | | S/D |
|  | TNGX 33 04 | | | | S/D | | | | | | | | | S/D | | | | | S/D |
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| | TNJX 22 04 ANN | | | | | | | | | | | | | | | | | | 24,45 |
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| | (idem TNJN 1204) | | | | | | | | | | | | | | | | | | |
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



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|---|------------------|-------------------|-------------|-------------|--------|--------|--------|--------|---------|---------|---------|----------|-----------------------|--------|--------|----|-----|------|-------|--------|
| | | CNX 725 PVD | CNX 825 PVD | CNX 925 PVD | Tarifs | CX1525 | CX2525 | CX3625 | CFX1525 | TX1025M | TX2025M | CNX35025 | CNX430 | MX250M | Tarifs | DX | CS6 | MG10 | CH1 | Tarifs |
|  | TNMA 16 03 04 | | | | | | | | | | | | | | 7,12 | | | | | 5,65 |
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| | TNMA 16 03 16 | | | | | | | | | | | | | | 7,12 | | | | | 5,65 |
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| | TNMG 27 06 12 | | | | | | | | | | | | | | 24,38 | | | | 18,64 | |
| | TNMG 27 06 16 | | | | | | | | | | | | | | 24,38 | | | | 18,64 | |
| | TNMG 33 07 24 T | | | | | | | | | | | | | | 40,42 | | | | 32,07 | |
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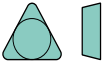
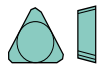
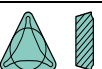
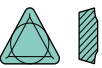
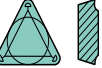
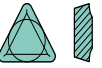
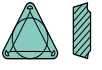
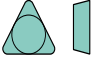



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|--|-------------------|-------------|-------------|--------|--------|--------|--------|---------|---------|---------|-----------------------|--------|--------|--------|----|-----|------|-------|--------|
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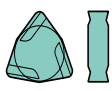

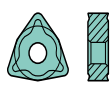

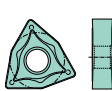





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|---|-------------------|-------------|-------------|--------|--------|--------|--------|---------|---------|---------|----------|-----------------------|--------|--------|----|-----|------|------|--------|
| | CNX 725 PVD | CNX 825 PVD | CNX 925 PVD | Tarifs | CX1525 | CX2525 | CX3625 | CFX1525 | TX1025M | TX2025M | CNX35025 | CNX430 | MX250M | Tarifs | DX | CS6 | MG10 | CH1 | Tarifs |
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| | VCMT 16 04 08 32 | | | | | | | | | | | | | 15,00 | | | | | 12,25 |

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|---|--------------------|-------------|-------------|--------|---------|---------|---------|----------|----------|----------|-----------|-----------------------|---------|--------|----|-----|------|-----|--------|
| | CNX 725 PVD | CNX 825 PVD | CNX 925 PVD | Tarifs | CX 1525 | CX 2525 | CX 3625 | CPX 1525 | TX 1025M | TX 2025M | CNX 35025 | CNX 430 | MX 250M | Tarifs | DX | CS6 | MG10 | CHI | Tarifs |
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| | ZNUX 40 22 12 | | | | | | | | | | | | | S/D | | | | | S/D |

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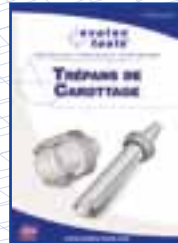
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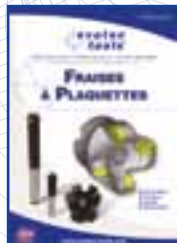
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