



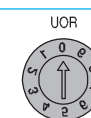
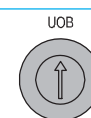
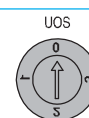
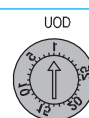
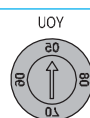
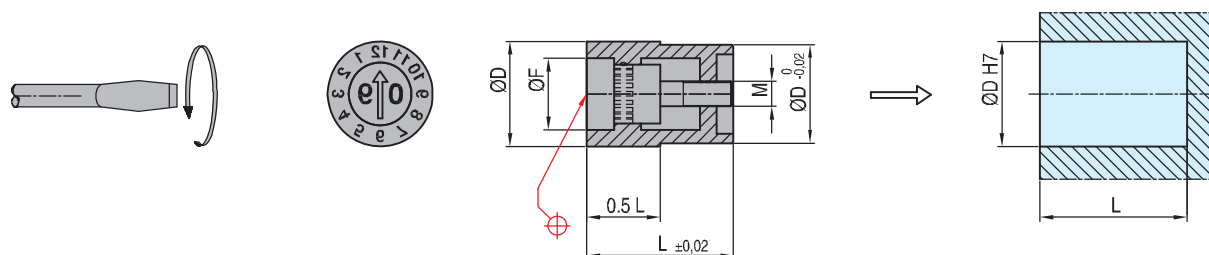


UYM-UOM-UOY-UOD-UOS-UOB-UOR

Indexable date stamps

Mat.: Acier inoxydable 50-55 HRC T°:150°

Remove inner insert from the outer insert using a screwdriver



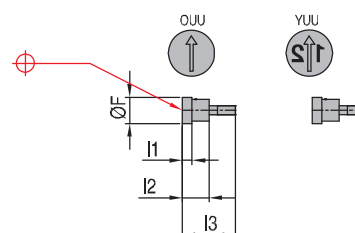
*Specify year

REF*	REF	REF	REF	REF	REF	REF	D	L	F	M1
UYM 04/200*	UOM 04	UOY 04/200*		UOS 04	UOB 04	UOR 04	4	8	2,4	M1,6x0,2
UYM 05/200*	UOM 05	UOY 05/200*		UOS 05	UOB 05	UOR 05	5	8	2,9	M1,6x0,2
UYM 06/200*	UOM 06	UOY 06/200*		UOS 06	UOB 06	UOR 06	6	8	3,7	M1,6x0,2
UYM 08/200*	UOM 08	UOY 08/200*		UOS 08	UOB 08	UOR 08	8	10	5,0	M2,3x0,25
UYM 10/200*	UOM 10	UOY 10/200*		UOS 10	UOB 10	UOR 10	10	12	6,3	M2,5x0,35
UYM 12/200*	UOM 12	UOY 12/200*		UOS 12	UOB 12	UOR 12	12	14	7,5	M3x0,35
UYM 16/200*	UOM 16	UOY 16/200*	UOD 16	UOS 16	UOB 16	UOR 16	16	14	11,0	M4x0,35
UYM 20/200*	UOM 20	UOY 20/200*	UOD 20	UOS 20	UOB 20	UOR 20	20	16	13,2	M4x0,35

OUU-YUU

Date stamps-inner inserts

Mat.: Corrosion resistant steel: 50-55 HRC



*Specify year

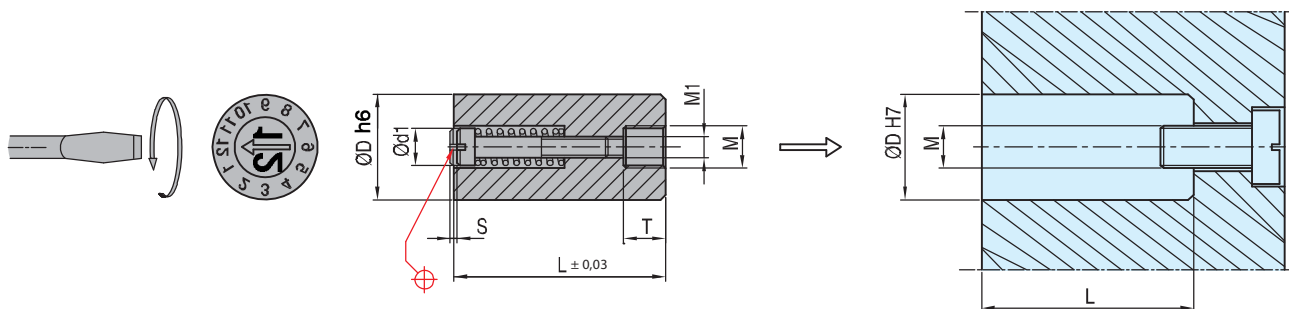
REF	REF*	F	I1	I2	I3
OUU 04	YUU 04/200*	2,4	1,5	4,5	7,7
OUU 05	YUU 05/200*	2,9	1,5	4,5	7,7
OUU 06	YUU 06/200*	3,7	1,5	4,5	7,7
OUU 08	YUU 08/200*	5,0	2,0	5,5	9,7
OUU 10	YUU 10/200*	6,3	2,5	6,5	11,7
OUU 12	YUU 12/200*	7,5	2,5	6,8	13,7
OUU 16	YUU 16/200*	11,0	2,5	6,8	13,7
OUU 20	YUU 20/200*	13,2	3,5	8,5	15,7

Date stamps

Mat.: Corrosion resistant steel: 50-55 HRC T°:150°

OMN-YMN-OYN-YWN-ODN-
OSN-AMN-NZN-OBN-XXN

Remove inner insert from the outer insert using a screwdriver

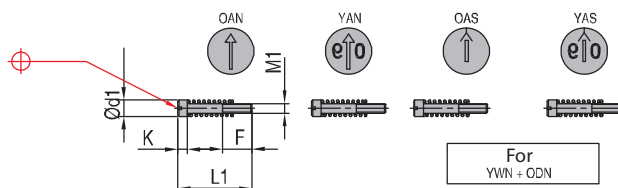


OMN		OYN	YWN	ODN	OSN	AMN	NZN	OBN	XXN	*Specify year					
		only year	year - week	only day	only shift										
REF	REF*	REF	REF*	REF	REF	REF	REF	REF	REF	REF	D	L	M1	T	S
OMN 05	YMN 05/200*	OYN 05/6	YWN 05/200*	ODN 05	OSN 05	AMN 05	NZN 05	OBN 05	XXN 05		5	17	M3	3,5	0,20
OMN 06	YMN 06/200*	OYN 06/7	YWN 06/200*	ODN 06	OSN 06	AMN 06	NZN 06	OBN 06	XXN 06		6	17	M3	3,5	0,20
OMN 08	YMN 08/200*	OYN 08/7	YWN 08/200*	ODN 08	OSN 08	AMN 08	NZN 08	OBN 08	XXN 08		8	20	M4	4,0	0,35
OMN 10	YMN 10/200*	OYN 10/7	YWN 10/200*	ODN 10	OSN 10	AMN 10	NZN 10	OBN 10	XXN 10		10	20	M5	4,0	0,35
OMN 12	YMN 12/200*	OYN 12/7	YWN 12/200*	ODN 12	OSN 12	AMN 12	NZN 12	OBN 12	XXN 12		12	25	M6	6,0	0,50
OMN 16	YMN 16/200*	OYN 16/7	YWN 16/200*	ODN 16	OSN 16	AMN 16	NZN 16	OBN 16	XXN 16		16	33	M8	8,0	0,60
OMN 20	YMN 20/200*	OYN 20/7	YWN 20/200*	ODN 20	OSN 20	AMN 20	NZN 20	OBN 20	XXN 20		20	33	M8	8,0	0,60

Date stamps-inner inserts

Mat.: Corrosion resistant steel: 50-55 HRC T°:150°

OAN-YAN-OAS-YAS



OAN	YAN	OAS	YAS	*Specify year				
	for YWN and ODN	for YWN and ODN						
REF	REF*	REF	REF*	M1	d1	K	F	L1
OAN 05	YAN 05/200*	OAS 05	YAS 05/200*	M1,6 x 0,2	3,1	3	5	13
OAN 06	YAN 06/200*	OAS 06	YAS 06/200*	M1,6 x 0,2	3,1	3	5	13
OAN 08	YAN 08/200*	OAS 08	YAS 08/200*	M2,5 x 0,35	4,6	4	6	14
OAN 10	YAN 10/200*	OAS 10	YAS 10/200*	M2,5 x 0,35	4,6	4	6	14
OAN 12	YAN 12/200*	OAS 12	YAS 12/200*	M3 x 0,50	6,4	4	6	17
OAN 16	YAN 16/200*	OAS 16	YAS 16/200*	M3,5 x 0,60	8,4	5	8	23
OAN 20	YAN 20/200*	OAS 20	YAS 20/200*	M3,5 x 0,60	11,0	5	8	23

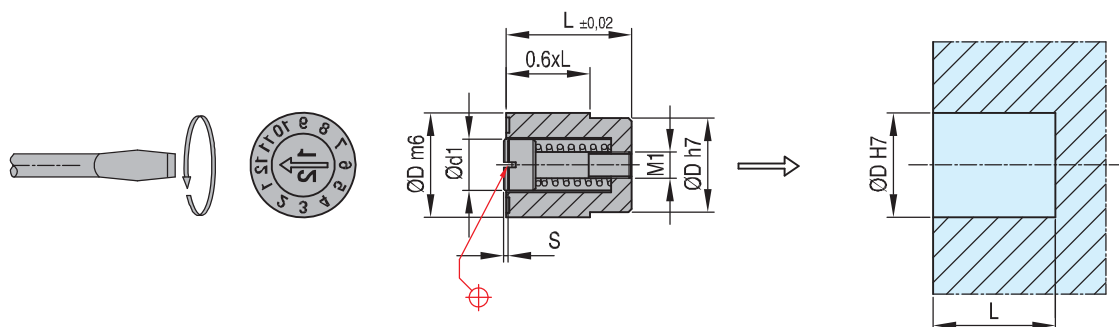


FOM-FYM-FOY-FYW-FOD-FOS-FAM-FNZ-FOB-FXX

Date stamps

Mat.: Corrosion resistant steel: 50-55 HRC T°:150°

Remove inner insert from the outer insert using a screwdriver

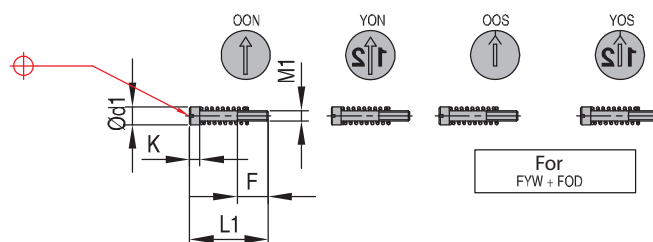


FOM	FYM	FOY	FYW	FOD	FOS	FAM	FNZ	FOB	FXX	
										*Specify year
REF	REF*	REF	REF*	REF	REF	REF	REF	REF	REF	
FOM 02,6	FYM 02,6/200*	FOY 02,6			FOS 02,6	FAM 02,6	FNZ 02,6	FOB 02,6	FXX 02,6	D 2,6 L 4 S 0,2 M1 M0,8 x 0,2
FOM 03	FYM 03/200*	FOY 03			FOS 03	FAM 03	FNZ 03	FOB 03	FXX 03	3 4 0,2 M0,8 x 0,2
FOM 04	FYM 04/200*	FOY 04			FOS 04	FAM 04	FNZ 04	FOB 04	FXX 04	4 5 0,2 M1,1 x 0,25
FOM 05	FYM 05/200*	FOY 05	FYW 05/200*	FOD 05	FOS 05	FAM 05	FNZ 05	FOB 05	FXX 05	5 8 0,2 M1,6 x 0,2
FOM 06	FYM 06/200*	FOY 06	FYW 06/200*	FOD 06	FOS 06	FAM 06	FNZ 06	FOB 06	FXX 06	6 8 0,2 M1,6 x 0,2
FOM 08	FYM 08/200*	FOY 08	FYW 08/200*	FOD 08	FOS 08	FAM 08	FNZ 08	FOB 08	FXX 08	8 10 0,25 M2,3 x 0,25
FOM 10	FYM 10/200*	FOY 10	FYW 10/200*	FOD 10	FOS 10	FAM 10	FNZ 10	FOB 10	FXX 10	10 12 0,35 M2,3 x 0,25
FOM 12	FYM 12/200*	FOY 12	FYW 12/200*	FOD 12	FOS 12	FAM 12	FNZ 12	FOB 12	FXX 12	12 14 0,35 M3 x 0,35
FOM 16	FYM 16/200*	FOY 16	FYW 16/200*	FOD 16	FOS 16	FAM 16	FNZ 16	FOB 16	FXX 16	16 14 0,35 M4 x 0,35
FOM 20	FYM 20/200*	FOY 20	FOM 20/200*	FOD 20	FOS 20	FAM 20	FNZ 20	FOB 20	FXX 20	20 16 0,35 M4 x 0,35

OON-YON-OOS-YOS

Date stamps-inner inserts

Mat.: Corrosion resistant steel: 50-55 HRC



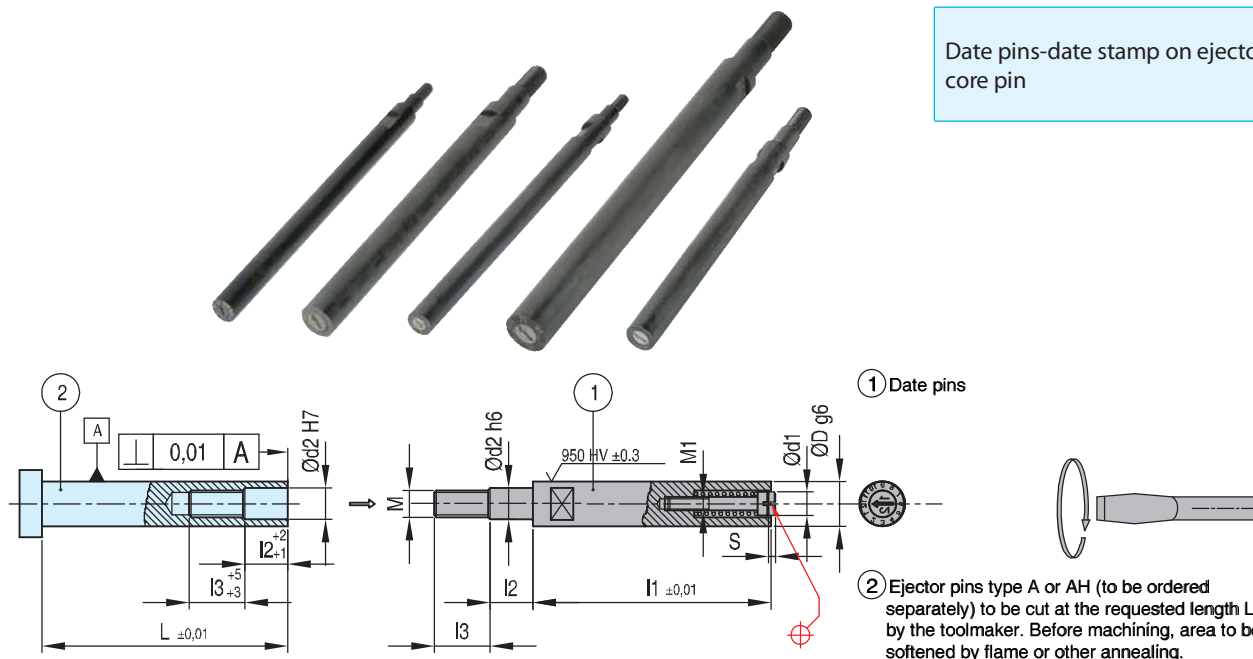
OON	YON	OOS	YOS	
				*Specify year
REF	REF*	REF	REF*	
OON 02,6	YON 02,6/200*			M1 M0,8 x 0,2 d1 1,4 K 0,9 F 1,5 L1 4
OON 03	YON 03/200*			M0,8 x 0,2 1,5 0,9 1,5 4
OON 04	YON 04/200*			M1,1 x 0,25 2,1 1,2 2,0 5
OON 05	YON 05/200*	OOS 05	YOS 05/200*	M1,6 x 0,2 3,1 2,0 3,0 8
OON 06	YON 06/200*	OOS 06	YOS 06/200*	M1,6 x 0,2 3,1 2,0 3,0 8
OON 08	YON 08/200*	OOS 08	YOS 08/200*	M2,3 x 0,25 4,4 2,5 4,0 10
OON 10	YON 10/200*	OOS 10	YOS 10/200*	M2,5 x 0,35 5,2 3,0 4,5 12
OON 12	YON 12/200*	OOS 12	YOS 12/200*	M3 x 0,35 6,2 3,0 5,0 14
OON 16	YON 16/200*	OOS 16	YOS 16/200*	M4 x 0,35 8,2 3,5 5,0 14
OON 20	YON 20/200*	OOS 20	YOS 20/200*	M4 x 0,35 11 4,5 5,0 16

Date pins

Mat.: Stainless steel 50-55 HRC[°]150°

DOY-DOM-DYM-DOD-DOB

Date pins-date stamp on ejector or core pin

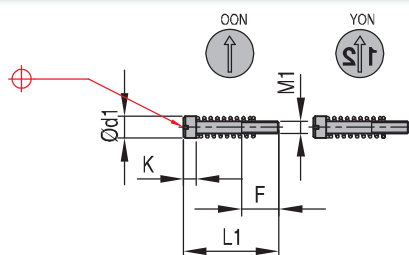


DOY	DOM	DYM	DOD	DOB	*Specify year							
REF	REF	REF	REF*	REF	D	d2	l1	l2	l3	S	M	
DOY 06	DOM 06	DYM 06/200*		DOB 06	6	4	80	6	6	0,2	M3 x 0,5	
DOY 08	DOM 08	DYM 08/200*		DOB 08	8	6	80	9	10	0,25	M5 x 0,8	
DOY 10	DOM 10	DYM 10/200*		DOB 10	10	7	80	10	12	0,35	M6 x 1	
DOY 12	DOM 12	DYM 12/200*	DOD 12	DOB 12	12	9	120	13	16	0,35	M8 x 1	
DOY 16	DOM 16	DYM 16/200*	DOD 16	DOB 16	16	12	120	13	16	0,35	M10 x 1	

Date stamps-inner inserts

Mat.: Corrosion resistant steel: 50-55 HRC

OON-YON



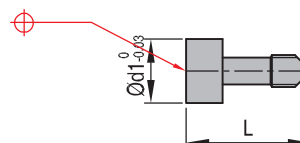
OON	YON	*Specify year					
REF	REF*	M1	d1	K	F	L1	
OON 06	YON 06/200*	M1,6 x 0,2	3,1	2,0	3,0	8	
OON 08	YON 08/200*	M2,3 x 0,25	4,4	2,5	4,0	10	
OON 10	YON 10/200*	M2,5 x 0,35	5,2	3,0	4,5	12	
OON 12	YON 12/200*	M3 x 0,35	6,2	3,0	5,0	14	
OON 16	YON 16/200*	M4 x 0,35	8,2	3,5	5,0	14	



IA SF - IA

Inner inserts for FA SF - FA 12 - FA

Mat.: Stainless steel 50-55 HRC T°:150°



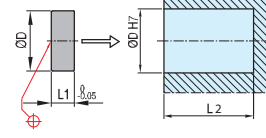
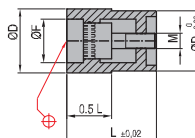
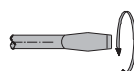
REF	REF*	d1	L
IA SF 3217	IA 3217/200*	3,2	17,0
IA SF 4717	IA 4717/200*	4,7	17,0
IA SF 5717	IA 5717/200*	5,7	17,0
IA SF 6717	IA 6717/200*	6,7	17,0
IA SF 8717	IA 8717/200*	8,7	17,0
IA SF 1007	IA 1007/200*	10,7	17,0
IA SF 2275	IA 2275/200*	2,2	7,5
IA SF 3075	IA 3075/200*	3,0	7,5

*Specify year

UYM-UOM-UOY-UOD-
UOS-UOB-UOR-DSF

Date stamps-inner inserts

Mat.: Corrosion resistant steel: 50-55 HRC



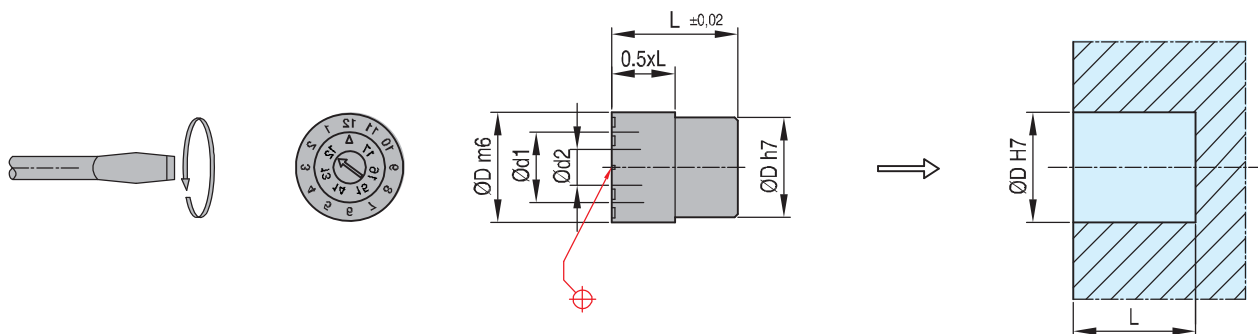
REF*	REF	REF	REF*	REF	REF	REF	D	L	F	M1	REF	L1	L2
UYM 04/200*	UOM 04	UOY 04/200*		UOS 04	UOB 04	UOR 04	4	8	2,4	M1,6x0,2	DSF 0404	4	12
UYM 05/200*	UOM 05	UOY 05/200*		UOS 05	UOB 05	UOR 05	5	8	2,9	M1,6x0,2	DSF 0504	4	12
UYM 06/200*	UOM 06	UOY 06/200*		UOS 06	UOB 06	UOR 06	6	8	3,7	M1,6x0,2	DSF 0612	12	20
UYM 08/200*	UOM 08	UOY 08/200*		UOS 08	UOB 08	UOR 08	8	10	5,0	M2,3x0,25	DSF 0810	10	20
UYM 10/200*	UOM 10	UOY 10/200*		UOS 10	UOB 10	UOR 10	10	12	6,3	M2,5x0,35	DSF 1008	8	20
UYM 12/200*	UOM 12	UOY 12/200*		UOS 12	UOB 12	UOR 12	12	14	7,5	M3x0,35	DSF 1206	6	20
UYM 16/200*	UOM 16	UOY 16/200*	UOD 16	UOS 16	UOB 16	UOR 16	16	14	11,0	M4x0,35	DSF 1606	6	20
UYM 20/200*	UOM 20	UOY 20/200*	UOD 20	UOS 20	UOB 20	UOR 20	20	16	13,2	M4x0,35	DSF 2004	4	20

*Specify year

Multidater

Mat.: Stainless steel 50-55 HRC
T°:150°

MD



*Specify year

REF*	D	d1	d2	L	L/2
MD 06 200*	6	3,8	1,8	10	5
MD 08 200*	8	5,3	2,5	10	5
MD 10 200*	10	6,4	3,2	12	6
MD 16 200*	16	10,5	5,0	14	7

Screwdriver set

SCR 5

- Set of 5 screw drivers
- Custom made for the complete DME range of date stamps
- Blades made of chrome-vanadium-molybdenum-steel fully hardened and chromium plated for precision and long life
- Ergonomic handle design
- Color coded pivot cap
- Extremely precise fit of the tip

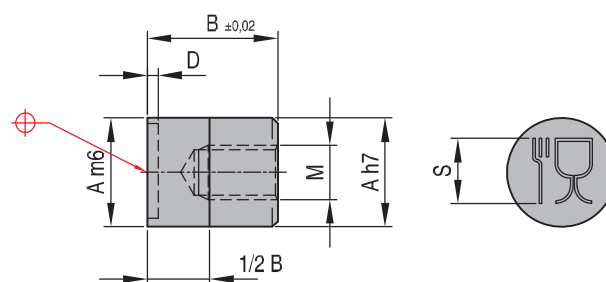


			UYM	FYM	YMN	MD
2x	1,1 x 0,20 x 60			Ø 2,6 Ø3		
1x	1,6 x 0,15 x 60		Ø4	Ø4	Ø4	
1x	2,3 x 0,20 x 60		Ø5 Ø6	Ø5 Ø6	Ø5 Ø6	Ø10
1x	3,0 x 0,30 x 60		Ø8	Ø8	Ø8	Ø16

MRI

Recycling inserts

Mat.: Stainless steel 48-52 HRC

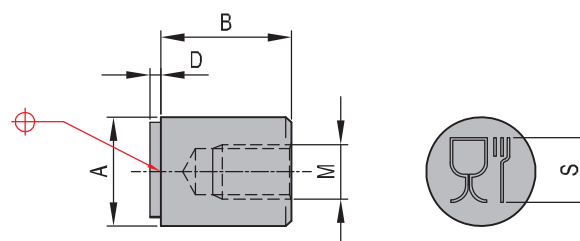
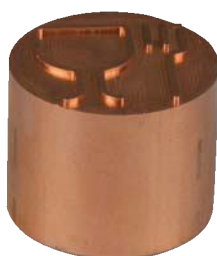


REF	A	B	d1	M	S
MRI 1010	10	12	0,3	M5	6,15
MRI 1016	16	14	0,3	M6	9,83
MRI 1020	20	16	0,3	M6	12,30

MRE

Recycling electrodes

Mat.: Electrolytic copper E-Cu

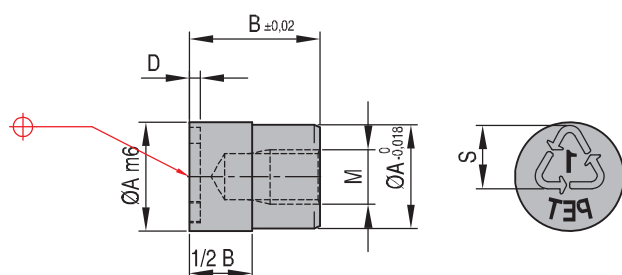


REF	A	B	d1	M	S
MRE 1010	10	12	0,5	M5	6,15
MRE 1016	16	14	0,5	M6	9,83
MRE 1020	20	16	0,5	M6	12,30

Recycling inserts

Mat.: Stainless steel 48-52 HRC

MRI



With these special inserts and electrodes plastic parts can be marked with useful information during the production process, usage and recycling process, e.g. with data on composition, recycling and purification.

	REF	A	B	D	M	S	Identification	
	MRI-0100	10	12	0,3	M5	6	Arrows only	
	MRI-0200	16	14		M6	10		
	MRI-0300	20	16		M6	12		
	MRI-1101 not hardened	10	12	0,3	M5	6	Blank	
	MRI-2202 not hardened	16	14		M6	10		
	MRI-3303 not hardened	20	16		M6	12		
	MRI-0101GE	10	12	0,3	M5	6	Polyethylene terephthalate	PET
	MRI-0201GE	16	14		M6	10		
	MRI-0301GE	20	16		M6	12		
	MRI-0102	10	12	0,3	M5	6	High density polyethylene	HDPE
	MRI-0202	16	14		M6	10		
	MRI-0302	20	16		M6	12		
	MRI-0102GE	10	12	0,3	M5	6	High density polyethylene	PE-HD
	MRI-0202GE	16	14		M6	10		
	MRI-0302GE	20	16		M6	12		
	MRI-0103GE	10	12	0,3	M5	6	Polyvinyl chloride	PVC
	MRI-0203GE	16	14		M6	10		
	MRI-0303GE	20	16		M6	12		
	MRI-0104	10	12	0,3	M5	6	Low density polyethylene	LDPE
	MRI-0204	16	14		M6	10		
	MRI-0304	20	16		M6	12		
	MRI-0104GE	10	12	0,3	M5	6	Low density polyethylene	PE-LD
	MRI-0204GE	16	14		M6	10		
	MRI-0304GE	20	16		M6	12		
	MRI-0104FR	10	12	0,3	M5	6	Low density polyethylene	PE-BD
	MRI-0204FR	16	14		M6	10		
	MRI-0304FR	20	16		M6	12		
	MRI-0105	10	12	0,3	M5	6	Polypropylene	PP
	MRI-0205	16	14		M6	10		
	MRI-0305	20	16		M6	12		
	MRI-0106	10	12	0,3	M5	6	Polystyrene	PS
	MRI-0206	16	14		M6	10		
	MRI-0306	20	16		M6	12		
	MRI-0107	10	12	0,3	M5	6	All other resins	Other
	MRI-0207	16	14		M6	10		
	MRI-0307	20	16		M6	12		
	MRI-0107GE	10	12	0,3	M5	6	All other resins	O
	MRI-0207GE	16	14		M6	10		
	MRI-0307GE	20	16		M6	12		
	MRI-01010	10	12	0,3	M5	6,15	Food	
	MRI-01016	16	14		M6	9,83		
	MRI-01020	20	16		M6	12,3		

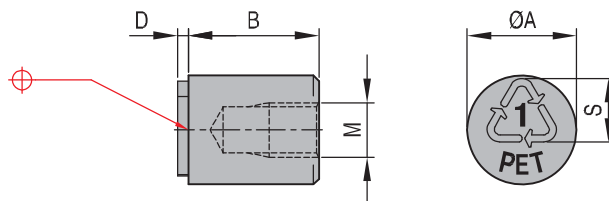


MRE

Recycling electrodes

Mat.: Electrolytic copper E-Cu

With these special inserts and electrodes plastic parts can be marked with useful information during the production process, usage and recycling process, e.g. with data on composition, recycling and purification.



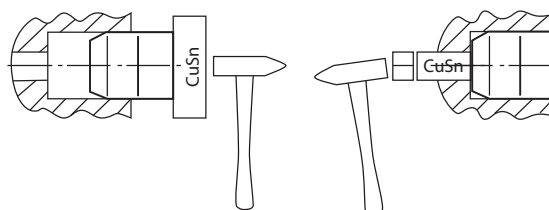
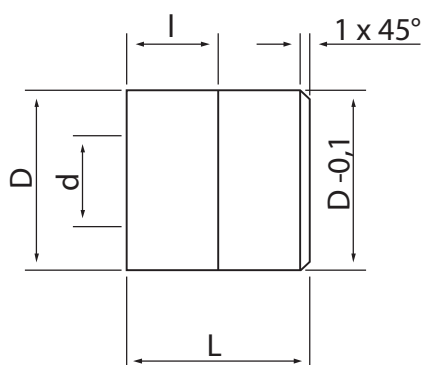
	REF	A	B	D	M	S	Identification	
	MRE-0100	10	12	0,3	M5	6	Arrows only	
	MRE-0200	16	14		M6	10		
	MRE-0300	20	16		M6	12		
	MRE-0101GE	10	12	0,3	M5	6	Polyethylene terephthalate	PET
	MRE-0201GE	16	14		M6	10		
	MRE-0301GE	20	16		M6	12		
	MRE-0102	10	12	0,3	M5	6	High density polyethylene	HDPE
	MRE-0202	16	14		M6	10		
	MRE-0302	20	16		M6	12		
	MRE-0102GE	10	12	0,3	M5	6	High density polyethylene	PE-HD
	MRE-0202GE	16	14		M6	10		
	MRE-0302GE	20	16		M6	12		
	MRE-0103GE	10	12	0,3	M5	6	Polyvinyl chloride	PVC
	MRE-0203GE	16	14		M6	10		
	MRE-0303GE	20	16		M6	12		
	MRE-0104	10	12	0,3	M5	6	Low density polyethylene	LDPE
	MRE-0204	16	14		M6	10		
	MRE-0304	20	16		M6	12		
	MRE-0104GE	10	12	0,3	M5	6	Low density polyethylene	PE-LD
	MRE-0204GE	16	14		M6	10		
	MRE-0304GE	20	16		M6	12		
	MRE-0104FR	10	12	0,3	M5	6	Low density polyethylene	PE-BD
	MRE-0204FR	16	14		M6	10		
	MRE-0304FR	20	16		M6	12		
	MRE-0105	10	12	0,3	M5	6	Polypropylene	PP
	MRE-0205	16	14		M6	10		
	MRE-0305	20	16		M6	12		
	MRE-0106	10	12	0,3	M5	6	Polystyrene	PS
	MRE-0206	16	14		M6	10		
	MRE-0306	20	16		M6	12		
	MRE-0107	10	12	0,3	M5	6	All other resins	Other
	MRE-0207	16	14		M6	10		
	MRE-0307	20	16		M6	12		
	MRE-0107GE	10	12	0,3	M5	6	All other resins	O
	MRE-0207GE	16	14		M6	10		
	MRE-0307GE	20	16		M6	12		
	MRE-01010	10	12	0,3	M5	6,15	Food	
	MRE-01016	16	14		M6	9,83		
	MRE-01020	20	16		M6	12,3		

"Snap-in-place" Date stamp

Mat.: Stainless steel 50-55 HRC

DAOM - DAOY - DAYM

- indexable date stamp with "Snap-in-place" positioning
- insert remains flush when rotated
- high quality - best price
- easy adjustment/removal
- current year + 9 additional years
- one piece construction.
- insert not replaceable



Month



Year

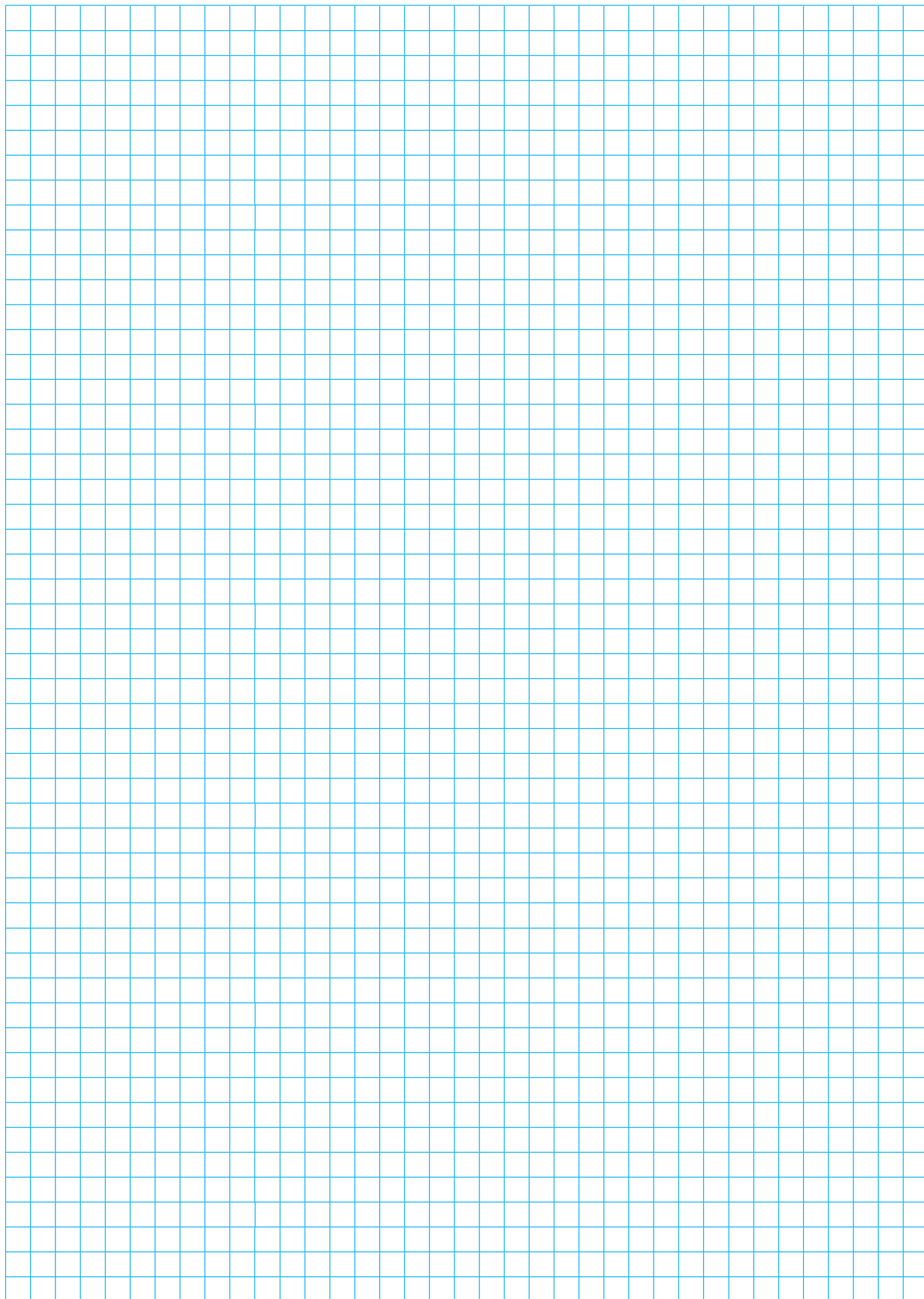


Year / Month

REF	Dm6	L +/- 0.02	d	I +/- 0.5	REF	Dm6	L +/- 0.02	d	I +/- 0.5	REF	Dm6	L +/- 0.02	d	I +/- 0.5
DAOM04	4	5	2.0	3	DAOY04*	4	5	2.0	3	DAYM04*	4	5	2.0	3
DAOM05	5	8	2.5	4	DAOY05*	5	8	2.5	4	DAYM05*	5	8	2.5	4
DAOM06	6	8	3.0	4	DAOY06*	6	8	3.0	4	DAYM06*	6	8	3.0	4
DAOM08	8	10	4.0	5	DAOY08*	8	10	4.0	5	DAYM08*	8	10	4.0	5
DAOM10	10	12	5.0	6	DAOY10*	10	12	5.0	6	DAYM10*	10	12	5.0	6
DAOM12	12	14	6.0	7	DAOY12*	12	14	6.0	7	DAYM12*	12	14	6.0	7
DAOM16	16	14	8.0	7	DAOY16*	16	14	8.0	7	DAYM16*	16	14	8.0	7
DAOM20	20	16	9.0	8	DAOY20*	20	16	9.0	8	DAYM20*	20	16	9.0	8

* year

* year





Date Stamps & Inserts extended range

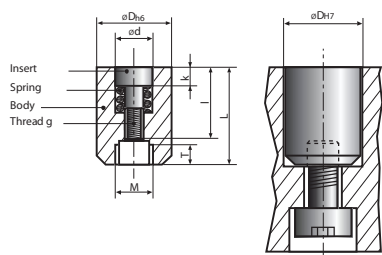




MA

Short version with retaining thread

Mat.: 1.4034, hardened

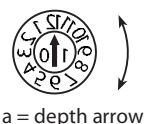


- Front-removable inner insert
- Press-fit for installation in the mold
- Mirror image, countersunk
- Other material upon request

body	D	3	4	5	6	8	10	12
	L	7	8	12	12	14	16	20
	M	2	2	3	3	4	5	5
	T	2	2	3	3	3	3	4
	SW	-	-	-	-	-	-	-
insert	d	1,5	2,1	3,1	3,1	4,4	5,2	6,2
	k	0,9	1,2	2,0	2,0	2,5	3,0	3,0
	l	3,8	4,7	7,8	7,8	9,8	11,8	13,8
	g	M0,8x0,2	M1,1x0,25	M1,6x0,2	M1,6x0,2	M2,3x0,25	M2,5x0,35	M3x0,35
	a	0,3	0,3	0,4	0,4	0,4	0,4	0,6

Adjustment

Turn inner insert counter-clockwise. When correctly used **the inner insert** (e.g. date stamp with D=6mm) **will be max. 0,1mm lower or higher with the top** of the body.



Removal

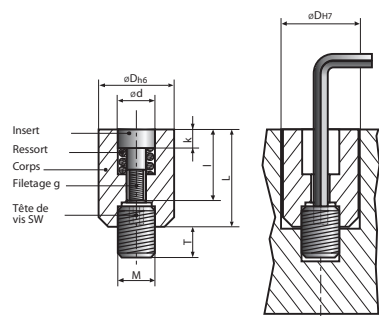
Remove inner insert by turning it counter-clockwise and insert new inner insert by turning it clockwise.



MB

Short version, front-removable

Mat.: 1.4034, hardened



- Front-removable
- Threaded pin for installation in the mold
- Mirror image, countersunk
- Other material upon request

body	D	4	5	6	8	10	12
	L	8	12	12	14	16	20
	M	2	3	3	4	5	5
	T	3	4	4	6	6	6
	SW	0,7	0,9	0,9	1,5	1,5	1,5
insert	d	2,1	3,1	3,1	4,4	5,2	6,2
	k	1,2	2,0	2,0	2,5	3,0	3,0
	l	4,7	7,8	7,8	9,8	11,8	13,8
	g	M1,1x0,25	M1,6x0,2	M1,6x0,2	M2,3x0,25	M2,5x0,35	M3x0,35
	a	0,3	0,4	0,4	0,4	0,4	0,6

Adjustment

Turn inner insert counter-clockwise. When correctly used **the inner insert** (e.g. date stamp with D=6mm) **will be max. 0,1mm lower or higher with the top** of the body.



Removal

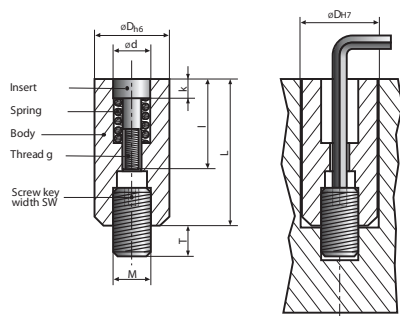
Remove inner insert by turning it counter-clockwise and insert new inner insert by turning it clockwise.



MC

Long version, front-removable

Mat.: 1.4034, hardened

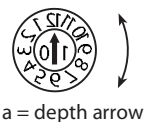


- Front-removable
- Threaded pin for installation in the mold
- Mirror image, countersunk
- Other material upon request

body	D	4	5	6	8	10
	L	14	17	17	20	20
	M	2	3	3	4	5
	T	3	4	4	5	6
	SW	0,7	0,9	0,9	1,5	1,5
insert	d	2,5	3,1	3,1	4,6	4,6
	k	2,3	2,8	2,8	4,0	4,0
	l	10,5	13,0	13,0	14,0	14,0
	g	M1,4x0,2	M1,6x0,2	M1,6x0,2	M2,5x0,35	M2,5x0,35
	a	0,3	0,4	0,4	0,4	0,4

Adjustment

Turn inner insert counter-clockwise. When correctly used **the inner insert** (e.g. date stamp with D=6mm) **will be max. 0,1mm lower or higher with the top** of the body.



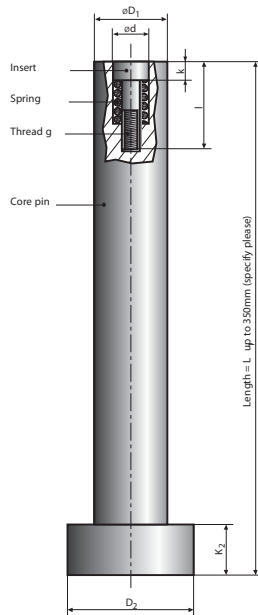
Removal

Remove inner insert by turning it counter-clockwise and insert new inner insert by turning it clockwise.



MF

Standard



- Front-removable inner insert
- Core pins from Ø 5 mm and Length up to 350 mm
- Mirror image, countersunk

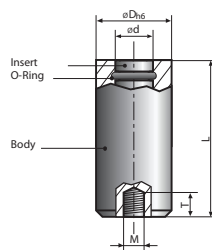
core pin	D ₁	5	6	8	10	12	16
	L ₁	max 350	max 350	max 350	max 350	max 350	max 350
	D ₂	10	12	14	16	18	22
	K ₂	3	5	5	5	7	7
insert	d	3,1	3,1	4,6	4,6	6,4	8,4
	k	2,8	2,8	4	4	4	5
	l	13	13	14	14	17	23
	g	M1,6x0,2	M1,6x0,2	M2,5x0,35	M2,5x0,35	M3x0,5	M3x0,5
	a	0,4	0,4	0,4	0,4	0,6	0,6



a = depth arrow

MD OHV

(Ø 5/6/8/10/12) insert remains flush



Especially suited for thin-walled parts or low viscosity materials (such as rubber, etc...)

- Front-removable inner insert
- O-Ring heat-resistant up to 200°C
- Threaded pin for installation in the mold
- Mirror image, countersunk
- Other material upon request

Mat.: 1.4034, hardened

D	5	6	8	10	12
d	3	3	4	5	6
L	17	17	20	20	25
M	3	3	4	5	6
T	3	3	5	5	6
a	0,4	0,4	0,4	0,4	0,6

Installation and adjustment

Adjust to required position.

When insert locks into position, turn it ca. 3 turns to the left. => Insert is lifted. Then turn insert ca. 90° to the right and push back into the mold.
=> insert is flush.



a = depth arrow

Removal

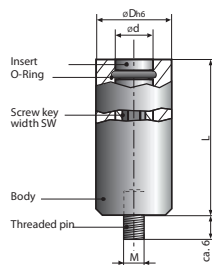
Fully turn inner insert clockwise. Then turn the inner insert counter-clockwise until it can be removed. Install the new inner insert by turning it left to right under slight pressure.



a = depth arrow

ME OHV

Mount with hex-key (Ø 5/6/8/10/12) insert remains flush



Especially suited for thin-walled parts or low viscosity materials (such as rubber, etc...)

- Front-removable
- O-Ring heat-resistant up to 200°C
- Threaded pin for installation in the mold
- Mirror image, countersunk
- Other material upon request

Mat.: 1.4034, hardened

D	5	6	8	10	12
L	17	17	20	20	25
M	3	3	4	5	6
T	3	3	5	5	6
SW	2	2	3	3	4
d	3	3	4	5	6
a	0,4	0,4	0,4	0,4	0,6

Installation and adjustment

Mount outer sleeve with hex-key from mold side
Install the new inner insert by turning it left to right under slight pressure and turn to required position. When insert locks into position, turn it ca. 3 turns to the left. => Insert is lifted. Then turn insert ca. 90° to the right and push back into the mold. => insert is flush.



a = depth arrow

Removal

Fully turn inner insert clockwise. Then turn the inner insert counter-clockwise until it can be removed. Install the new inner insert by turning it left to right under slight pressure.

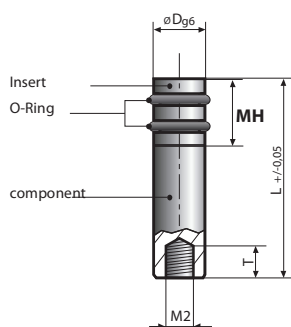


a = depth arrow



MG OHV

(Ø 3/4) insert remains flush



- Front-removable
- O-Ring heat-resistant up to 200°C
- Threaded pin for installation in the mold
- Mirror image, countersunk
- Other material upon request

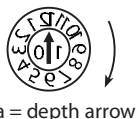
D	3	4
L	14	17
M	2	2
T	2	2

Installation and adjustment

Install component.

Install the new inner insert by turning it left to right under slight pressure and turn to required position.

(Tip: Add chamfer to mold plate, sharp edge risks damaging) When insert locks into position, turn it ca. 3 turns to the left. => Insert is lifted. Then turn insert ca. 90° to the right and push back into the mold. => insert is flush.



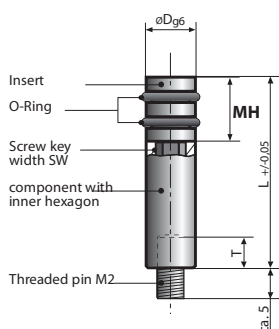
Removal

Fully turn inner insert clockwise. Then turn the inner insert counter-clockwise until it can be removed. Install the new inner insert by turning it left to right under slight pressure.



MI OHV

Mount with hex-key (Ø 3/4) front-removable insert remains flush



- Front-removable
- O-Ring heat-resistant up to 200°C
- Threaded pin for installation in the mold
- Mirror image, countersunk
- Other material upon request

D	3	4
L	14	17
M	2	2
T	2	2
SW	2	3

Installation and adjustment

Install component.

Install the new inner insert by turning it left to right under slight pressure and turn to required position.

(Tip: Add chamfer to mold plate, sharp edge risks damaging) When insert locks into position, turn it ca. 3 turns to the left. => Insert is lifted. Then turn insert ca. 90° to the right and push back into the mold. => insert is flush.



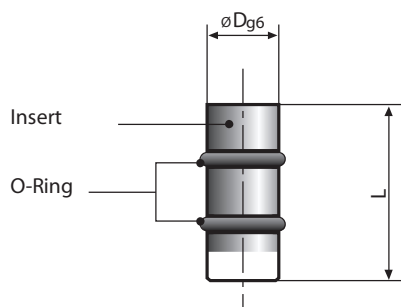
Removal

Fully turn inner insert clockwise. Then turn the inner insert counter-clockwise until it can be removed. Install the new inner insert by turning it left to right under slight pressure.



MK OHV

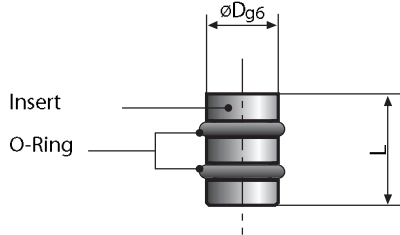
Standard insert remains flush



- Front-removable
- O-Ring heat-resistant up to 200°C
- Mirror image, countersunk
- Other material upon request

D	2	3	4
L	14	14	14

ML OHV

Short version **insert remains flush**


- Front-removable
- O-Ring heat-resistant up to 200°C
- Mirror image, countersunk
- Other material upon request

D	2	3	4
L	4	4	5

COIM - COIY - COIB OHV

Indexable date stamp "Snap-in"Positionierung **insert remains flush**


- Insert remains flush when rotated
- Easily adjustable/removable by using a screwdriver (screw driver set SCR 5)
- Stainless steel 50-55 HRC
- Temperature 150° C
- Indexable snap-in-place positioning.
- Unique design keeps inner insert flush with the molding surface.

D	6	8	10
L	8	10	12
C	3,1	4,4	5,2

SE 630

Hexagon socket screw key



REF	S
SE 630 0,7	0,7
SE 630 0,9	0,9
SE 630 1,5	1,5
SE 630 2	2,0
SE 630 3	3,0
SE 630 4	4,0



MA - MB - MC

Date stamps

Standard version		Short version, front-removable		Long version, front-removable	
Mat.: 1.4034, hardened		Mat.: 1.4034, hardened		Mat.: 1.4034, hardened	
D	3 4 5 6 8 10 12	D	4 5 6 8 10 12	D	4 5 6 8 10
L	7 8 12 12 14 16 20	L	8 12 12 14 16 20	L	14 17 17 20 20

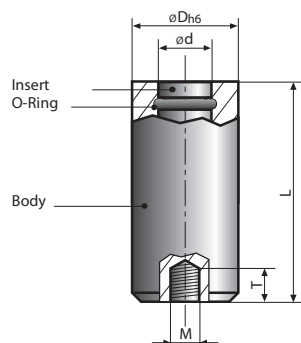
	REF	Description	REF	Description	REF	Description
	MAA (D) / 1-12 / (year)	month + year	MBA (D) / 1-12 / (year)	month + year	MCA (D) / 1-12 / (year)	month + year
	MAB (D) / 1-12	month	MBB (D) / 1-12	month	MCB (D) / 1-12	month
	MAC (D) / (year) / +5	6 years (year + 5)	MBC (D) / (year) / +5	6 years (year + 5)	MCC (D) / (year) / +5	6 years (year + 5)
	MAD (D) / (year) / +11	12 years (year + 11)	MBD (D) / (year) / +11	12 years (year + 11)	MCD (D) / (year) / +11	12 years (year + 11)
	MAE (D) / SET1 / (year)	set 1: weeks + years	MBE (D) / SET1 / (year)	set 1: weeks + years	MCE (D) / SET1 / (year)	set 1: weeks + years
	MAF (D) / SET2 / (year)	set 2: set (the month insert should be replaced monthly)	MBF (D) / SET2 / (year)	set 2: set (the month insert should be replaced monthly)	MCF (D) / SET2 / (year)	set 2: set (the month insert should be replaced monthly)
	MAG (D) / SET3 / (year)	set 3: date set	MBG (D) / SET3 / (year)	set 3: date set	MCG (D) / SET3 / (year)	set 3: date set
	MAH (D) / 1-3	shift	MBH (D) / 1-3	shift	MCH (D) / 1-3	shift
	MAI (D) / 1-4 / (year)	quarter + year	MBI (D) / 1-4 / (year)	quarter + year	MCI (D) / 1-4 / (year)	quarter + year
	MAJ (D) / A-M	A-M	MBJ (D) / A-M	A-M	MCJ (D) / A-M	A-M
	MAK (D) / N-Z	N-Z	MBK (D) / N-Z	N-Z	MCK (D) / N-Z	N-Z
	MAL (D) / (custom)	custom (include drawing)	MBL (D) / (custom)	custom (include drawing)	MCL (D) / (custom)	custom (include drawing)
	MAM (D) / 1-31	days	MBM (D) / 1-31	days	MCM (D) / 1-31	days
	MAN (D)	blank	MBN (D)	blank	MCN (D)	blank

	MAO (D) / year	year + arrow	MAO (D) / year	year + arrow	MCO (D) / year	year + arrow
	MAP (D)	arrow	MAP (D)	arrow	MCP (D)	arrow
	MAQ (D) / (custom)	number/letter according to customer specification (max. 2 characters)	MAQ (D) / (custom)	number/letter according to customer specification (max. 2 characters)	MCQ (D) / (Gew.Gravur)	number/letter according to customer specification (max. 2 characters)

Date stamps insert remains flush

MD - ME

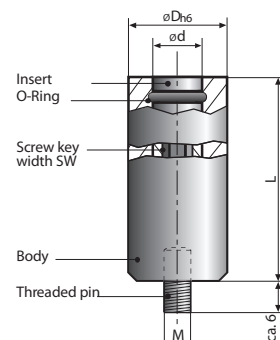
Insert remains flush (Ø 5/6/8/10/12)



Mat.: 1.4034, hardened

D	5	6	8	10	12
L	17	17	20	20	25

Insert remains flush, mount with hex-key (Ø 5/6/8/10/12)



Mat.: 1.4034, hardened

D	5	6	8	10	12
M	3	3	4	5	6

	REF	Description	REF	Description
	MDA (D) / 1-12 / (year)	month + year	MEA (D) / 1-12 / (year)	month + year
	MDB (D) / 1-12	month	MEB (D) / 1-12	month
	MDC (D) / (year) / +5	6 years (year + 5)	MEC (D) / (year) / +5	6 years (year + 5)
	MDD (D) / (year) / +11	12 years (year + 11)	MED (D) / (year) / +11	12 years (year + 11)
	MDE (D) / SET1 / (year)	set 1: weeks + years	MEE (D) / SET1 / (year)	set 1: weeks + years
	MDF (D) / SET2 / (year)	set 2: set (the month insert should be replaced monthly)	MEF (D) / SET2 / (year)	set 2: set (the month insert should be replaced monthly)
	MDG (D) / SET3 / (year)	set 3: date set	MEG (D) / SET3 / (year)	set 3: date set
	MDH (D) / 1-3	shift	MEH (D) / 1-3	shift
	MDI (D) / 1-4/ (year)	quarter + year	MEI (D) / 1-4/ (year)	quarter + year
	MDJ (D) / A-M	A-M	MEJ (D) / A-M	A-M
	MDK (D) / N-Z	N-Z	MEK (D) / N-Z	N-Z
	MDL (D) / (custom)	custom (include drawing)	MEL (D) / (custom)	custom (include drawing)
	MDM (D) / 1-31	days	MEM (D) / 1-31	days
	MDN (D)	blank	MEN (D)	blank

	MDO (D) / year	year + arrow	MDO (D) / year	year + arrow
	MDP (D)	arrow	MDP (D)	arrow
	MDQ (D) / (custom)	number/letter according to customer specification (max. 2 characters)	MDQ (D) / (custom)	number/letter according to customer specification (max. 2 characters)



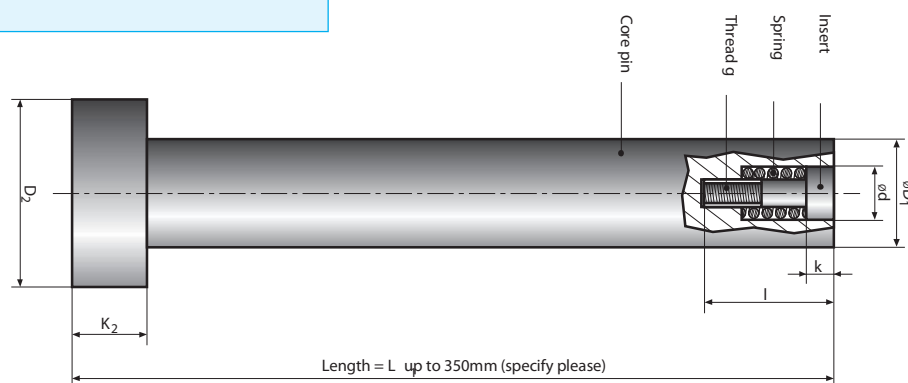
MF

Date pin

Mat.: 1.2344

Standard

- Front-removable inner insert
- Core pin Ø 5 mm and length up to 350 mm
- Mirror image, countersunk



D_1	5	6	8	10	12	16
L_1	max. 350	max. 350	max. 350	max. 350	max. 350	max. 350

	REF	Description
	MFA (D_1) / 1-12 / (year)	month + year
	MFB (D_1) / 1-12	month
	MFC (D_1) / (year) / +5	6 years (year + 5)
	MFD (D_1) / (year) / +11	12 years (year + 11)
	MFE (D_1) / SET1 / (year)	set 1: weeks + years
	MFF (D_1) / SET2 / (year)	set 2: set (the month insert should be replaced monthly)
	MFG (D_1) / SET3 / (year)	set 3: date set
	MFH (D_1) / 1-3	shift
	MFI (D_1) / 1-4 / (year)	quarter + year
	MFJ (D_1) / A-M	A-M
	MFK (D_1) / N-Z	N-Z
	MFL (D_1) / (custom)	custom (include drawing)
	MFM (D_1) / 1-31	days
	MFN (D_1)	blank
	MCO (D_1) / year	year + arrow
	MCP (D_1)	arrow
	MCQ (D_1) / (custom)	number/letter according to customer specification (max. 2 characters)

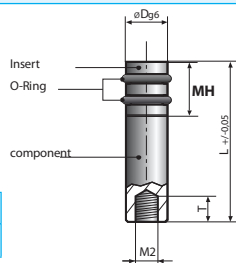
Date stamp insert remains flush

Mat.: 1.4034

MG - ME

Insert remains flush when rotated (Ø 3/4)

- Front-removable inner insert
- O-Ring heat-resistant up to 200°C
- Threaded pin for installation in the mold
- Mirror image, countersunk



D	3	4
L	14	17

	REF	Description	Insert
	MGA (D) / 1-12 / (year)	month + year	MHA
	MGB (D) / 1-12	month	MHB
	MGC (D) / (year) / +3	4 years (year + 3)	MHC
	MGD (D) / A-F	A-F	MHD
	ME	electrode	-

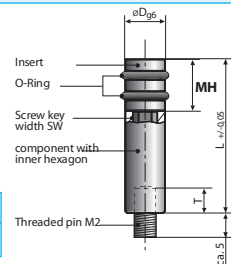
Date stamp, mount with hex-key, insert remains flush

Mat.: 1.4034

MI - ME

Insert remains flush (Ø 3/4) front-removable

- Front-removable inner insert
- O-Ring heat-resistant up to 200°C
- Threaded pin for installation in the mold
- Mirror image, countersunk



D	3	4
L	14	17

	REF	Description	Insert
	MIA (D) / 1-12 / (year)	month + year	MHA
	MIB (D) / 1-12	month	MHB
	MIC (D) / (year) / +5	4 years (year + 3)	MHC
	MID (D) / (year) / +11	A-F	MHD
	ME	electrode	-

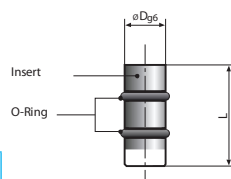
Date stamp insert remains flush

Mat.: 1.4034

MK - ME

Standard

- Front-removable inner insert
- O-Ring heat-resistant up to 200°C
- Mirror image, countersunk



D	2	3	4
L	14	14	14

	REF	Description
	MKA (D) / 1-12 / (year)	month + year
	MKB (D) / 1-12	month
	ME	electrode

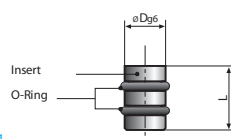
Date stamp insert remains flush

Mat.: 1.4034

ML - ME

Short version

- Front-removable inner insert
- O-Ring heat-resistant up to 200°C
- Mirror image, countersunk



D	2	3	4
L	4	4	5

	REF	Description
	MLA (D) / 1-12 / (year)	month + year
	MLB (D) / 1-12	month
	ME	electrode



SCR5

Screw Driver Set

- Set of 5 screw drivers
- Custom made for the complete DME range of date stamps
- Blades made out of chrome-vanadium-molybdenum-steel fully hardened and chromium plated for precision and long life
- Ergonomic handle design
- Color coded pivot cap
- Extremely precise fit of the tip



			
2x	1,1 x 0,20 x 60		Ø 2,6 Ø3
1x	1,6 x 0,15 x 60		Ø4
1x	2,3 x 0,20 x 60		Ø5 Ø6
1x	3,0 x 0,30 x 60		Ø8